



Conveyor Components

Issue 16

CONVEYOR COMPONENTS

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The company

Rexnord is a global company supplying many industries with power transmission and conveying components. The product offering ranges from roller chains, couplings and geared products to conveyor chains, belts and components.

The head office is based in the United States, with several divisions all over the world. The Rexnord FlatTop division is manufacturing conveyor chains, belts and components.

Rexnord is fully committed to meet customer expectations; huge knowledge of the business reduces maintenance costs, eliminates redundant inventories and prevents downtime, all in close co-operation with OEMs and end users. This is a result of Rexnord's focus on product development, application engineering, operations and customer service.

Rexnord FlatTop Europe represents 3 strong brands: Rexnord, MCC and Marbett.

With production facilities in 's-Gravenzande and Correggio, sales offices in The Netherlands and Italy, a large sales group for local service in many countries and distributors all over the world, Rexnord is always close to its customers. In this way a fast and reliable delivery is guaranteed.

Rexnord chains and belts are being used to convey a wide variety of products: bottles, cans, boxes, crates, tires, loose food, glass jars, PET containers, trays; shortly every transport in production halls in virtually any industry.

The product range has been split up over two catalogues, one for Rexnord/MCC Table Top/MatTop chains and one for Marbett conveyor components.

The industries served

As the handling specialist in the field of conveying, the Rexnord product portfolio is providing solutions for complete lines in several industries in order to improve productivity.

In beverage industry palletizers, depalletizers, washers, labelers, fillers, pasteurizers, inliners, outfeeds, elevators and accumulation tables are equipped with slatband chains, curves, sprockets, belts, bearings, leveling elements and many more conveyor components.



For the container manufacturing industry special products and materials are available, such as abrasion resistant polyamide for glass plants, vacuum chains for can making and gripper chains for vertical transport.

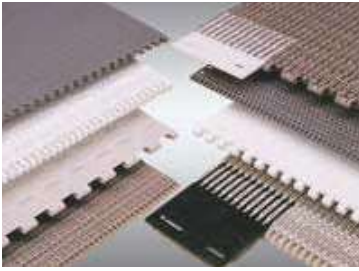


A wide range of products is also offered for blanchers, cookers, washers, coolers and processing lines in fruit, vegetables, bakery, confectionary etc. And many more products are available for the handling of packed food.



In automotive industry the products are engineered to meet the most demanding applications, such as rubber processing and tire handling.

This is just a short selection of the applications in which Rexnord products are being used. Among others they have also found their way into pharmaceutical production lines, battery manufacture, paper and cardboard production.



Rexnord and MCC TableTop chains and MatTop belts

The product line can be split up into:



- **Steel slatband chains**
In various materials ranging from carbon steel to special stainless steel with better wear and sliding properties; types straight running, sideflexing tab, bevel and Magnetflex, with and without rubber top.

- **Plastic slatband chains**

Wide range of materials and various executions; single hinge, double hinge, heavy duty, vacuum, lbp rollers and rubber top.



- **Plate Top and Gripper chains**
Based on the Rexnord roller chains in both stainless and carbon steel; Plate Top chains have steel or plastic top plates; Gripper chains have different types of rubber inserts.

- **Case conveyor and Multiflex chains**
Different types of acetal for both straight running and sideflexing transport of products varying from heavy crates to small juice packs.

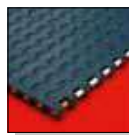


- **Curves**
Magnetflex, Tab and bevel, as well as straight tracks to support the chain in all parts of the line; there are many standard versions besides the ability to make any special curve needed

in your applications with short delivery times.

- **Modular belts**

Pitches differ from 0.5 to 2.25 inch to suit any application. Most series have both closed and open top executions; some also available with rubber top for inclined conveying.



Marbett conveyor components

The product line can be split up into:

- **Chain guide components**

Profiles, corner tracks, straight tracks, return rollers, serpentine, plugs for connections.



- **Product handling components**
Guide rails, roller guides, guide rail clamps, guide rail brackets and connecting clamps in plastic or stainless steel.

- **Frame support components**

Side mounting top brackets, bearing heads, support bases and connecting joints, stainless steel components.



- **Supporting and leveling elements**
Different versions in steel and plastic, articulated and fixed, with and without gripper bottom and vibration absorbing feet.

- **Self-aligning bearings**

Square, oval, pillow block, side flange, take-up, round, and other executions, all with open and closed unit. Lubricated for life versions are also available.



- **Miscellaneous components** Line control elements, hinges, locks, knobs, modular transfer roller plates, rollers, tensioners, nozzles, cable carriage chains, shaft collars and nose-over bars.

CHAIN GUIDE COMPONENTS

Chain Guide Profiles Page S002

Roller Guides for Chain Return Page S027

Serpentine Guides for Chain Return Page S036

Plugs for Connection Page S042



PRODUCT HANDLING COMPONENTS

Product-Guides Page S043

Guide-Rail Clamps Page S086

Guide-Rail Brackets Page S102

Connecting Clamps Page S118



FRAME SUPPORT COMPONENTS

- Side Mounting top Brackets Page S122
- Bearing Heads Page S124
- Support Bases Page S126
- Connecting Joints Page S180
- Support Heads (Stainless steel) Page S130
- Connecting Joints (Stainless steel) Page S134



MISCELLANEOUS COMPONENTS

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- Hinges Page S140
- Locks Page S142
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- Shaft collars Page S152
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TECHNICAL INFORMATION

Technical information Page S162

Line Control Elements



Part. S0342 - Pag. S136
Assembly kit for photocells or sensors



Part. S0341 - Pag. S136
Assembly kit for photocells or sensors



Part. S0372 - Pag. S138
Universal clamp for photocells or reflectors.



Part. S0518 - Pag. S139
Control contact lever.

Hinges and Locks



Part. S0337 - Pag. S140
270° hinge.



Part. S0260 - Pag. S140
170° hinge.



Part. S0272 - Pag. S142
Lock.

Tightening Elements



Part. S0303 - Pag. S143
Ratchet handle clamping.



Part. S0182 - Pag. S144
Tightening knob.



Part. S0183 - Pag. S144
Tightening knob.



Part. S0185 - Pag. S145
Tightening knob.

Modular transfer roller plate



Part. S0846 - Pag. S148
End transfer module (with lip).



Part. S0847 - Pag. S148
End transfer module (with lip).



Part. S0848 - Pag. S148
End transfer module (with lip).



Part. S0849 - Pag. S148
End transfer module.



Part. S0850 - Pag. S148
Assembly bar.



Part. S0864 - Pag. S148
L Profile.



Part. S0567 - Pag. S146
End transfer module (with lip).



Part. S0672 - Pag. S146
End transfer module (with lip).



Part. S0569 - Pag. S147
End transfer module.



Part. S0568 - Pag. S147
Centre transfer module.

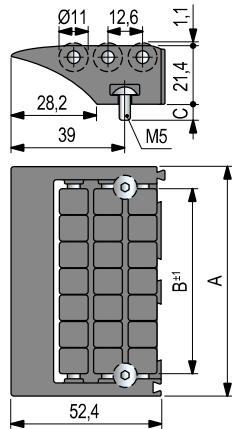


Part. S0063-S0095
Pag. S083
Roller.

Part. S0567



End transfer module (with lip)



Code

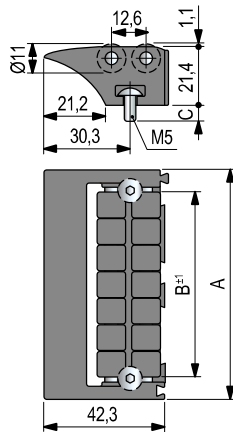
A mm	B mm	C mm	Frame and Rollers in acetal Rex-HP (dark grey)
85	67,6	Without screws	688792
		13	688812
115	97	Without screws	687382
		13	677322

- Material: roller pins and screws in austenitic stainless steel.
- Modularity: snap-on assembly with Part. S0568.
- Packaging: 10 pieces.
- Weight: A=85: 0,09, A=115: 0,11.

Part. S0672



End transfer module (with lip)



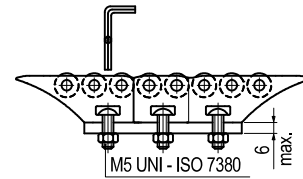
Code

A mm	B mm	C mm	Frame and Rollers in acetal Rex-HP (dark grey)
85	67,6	Without screws	687412
115	97	Without screws	687432

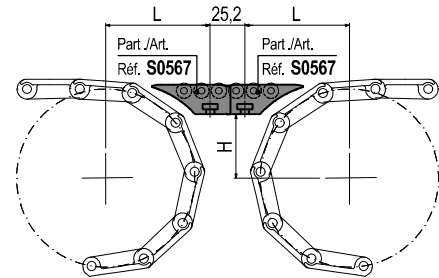
- Material: roller pins and screws in austenitic stainless steel.
- Modularity: snap-on assembly with Part. S0568.
- Packaging: 10 pieces.
- Weight: A=85: 0,09, A=115: 0,11.

Fixing

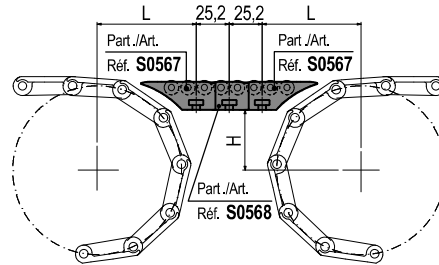
Screws are tightened with an hexagon key inserted between rollers.



Head to tail transfer of small and light products.

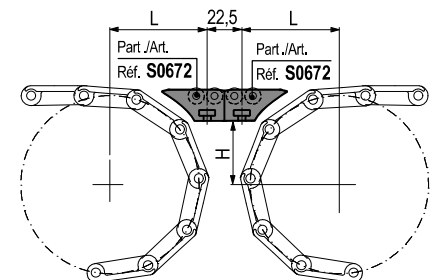


L and H see page S0164.

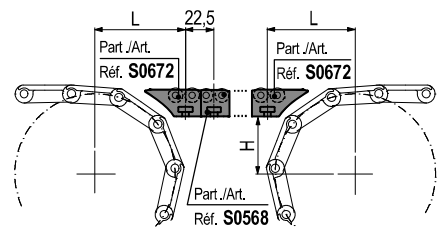


L and H see page S0164.

Compact version.

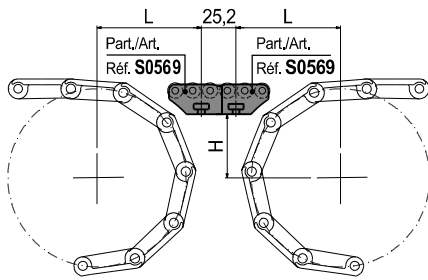


L and H see page S0166.

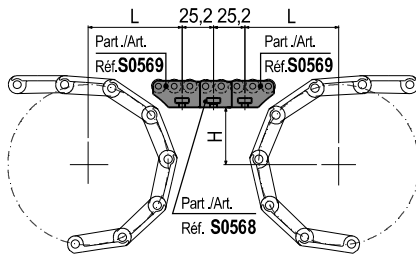


L and H see page S0166.

- Head to tail transfer of big and heavy products.

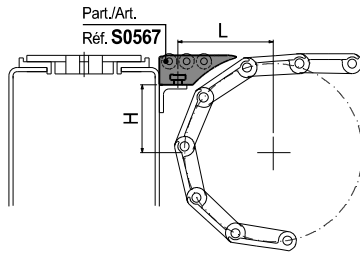


L and H see page S0164.



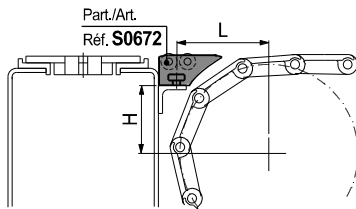
L and H see page S0164.

- 90° transfer of small and light products.



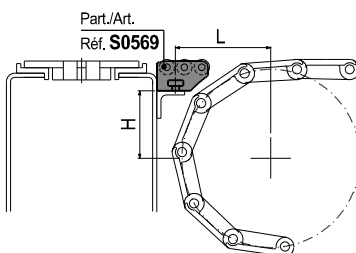
L and H see page S0164.

Compact version.



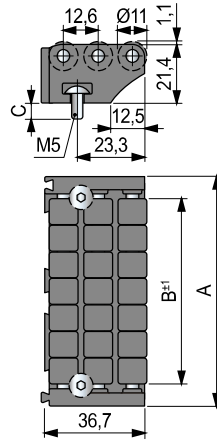
L and H see page S166.

- 90° transfer of big and heavy products.



L and H see page S0164.

■ End transfer module



Code

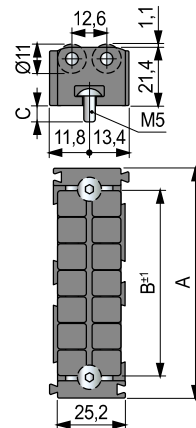
A mm	B mm	C mm	Frame and Rollers in acetal Rex-HP (dark grey)
85	67,6	Without screws	605922
		13	601092
115	97	Without screws	687392

- Material: roller pins and screws in austenitic stainless steel.
- Modularity: snap-on assembly with Part. S0568.
- Packaging: 10 pieces.
- Weight: A=85: 0,09, A=115: 0,10.

Part. S0569



■ End transfer module



Code

A mm	B mm	C mm	Frame and Rollers in acetal Rex-HP (dark grey)
85	67,6	Without screws	605912
		13	601082
115	97	Without screws	687402

- Material: roller pins and screws in austenitic stainless steel.
- Modularity: snap-on assembly with Part. S0567 - S0569 - S0672.
- Packaging: 20 pieces.
- Weight: A=85: 0,08, A=115: 0,10.

Part. S0568





846 Roller Transfer Plates

Features Rexnord HP™ acetal frame and two rows of Rexnord XLBP rollers for extra low friction.

- 10604101 ROL-PLT 846 LIP2 L85MM XLBP**
- 10604102 ROL-PLT 846 LIP2 L115MM XLBP**



847 Roller Transfer Plates

Features Rexnord HP™ acetal frame and three rows of Rexnord XLBP rollers for extra low friction.

- 10604103 ROL-PLT 847 LIP3 L85MM XLBP**
- 10604104 ROL-PLT 847 LIP3 L115MM XLBP**



848 Roller Transfer Plates

Features Rexnord HP™ acetal frame and five rows of Rexnord XLBP rollers for extra low friction.

- 10604105 ROL-PLT 848 LIP5 L85MM XLBP**
- 10604116 ROL-PLT 848 LIP5 L115MM XLBP**



849 Roller Transfer Plates

Features Rexnord HP™ acetal frame and two rows of Rexnord XLBP rollers for extra low friction.

- 10604117 ROL-PLT 849 END L85MM XLBP**
- 10604118 ROL-PLT 849 END L115MM XLBP**



850-865 Assembly Bar

Reinforced polyamide bar allows for modular assembly of roller transfer plates with widths of 85 millimeter and higher.

- Metric code nr. S0850646733**
- Inch code nr. S0865646743**



864 Profile for Compact Transfer Plates

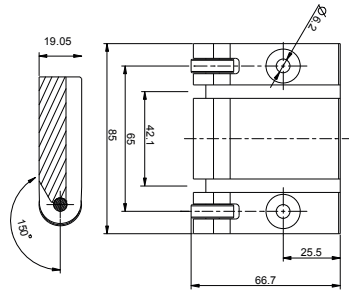
Allows for modular assembly when used in combination with the 850 assembly bar and 846 transfer plates.

- Code nr. S0864646663**

Part. S0905



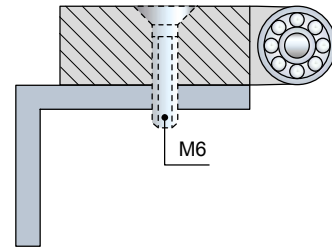
■ Dynamic “Nose - Over” bar standard profile



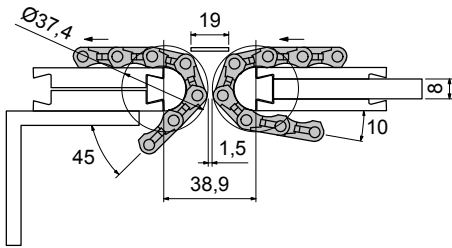
Description	Code	Weight mm
Nose Over Dyn 905 L85MM M6 PT	10603961	0,18

- Material: Polyethylene ULF 500.000 (brown red).
- Packaging: 1 pieces.

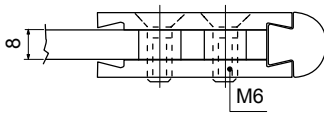
- Modular nose - over bar standard
N2 M6 socked flat head cap screws UNI 5933.



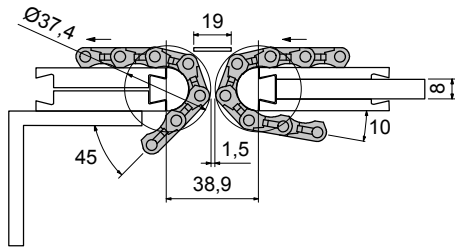
• Assembly of Part. S0905



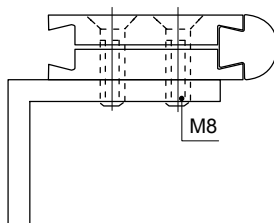
• Assembly of "Nose - Over" bar with 8 mm plate



• Assembly of Part. S0905



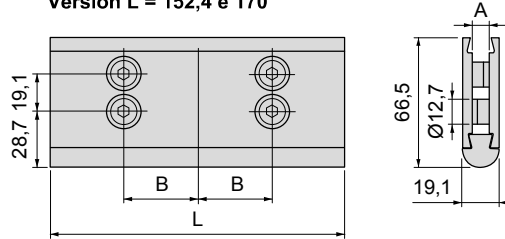
• Modular nose - over bar standard
N4 M8 socked flat head cap screws UNI 5933.



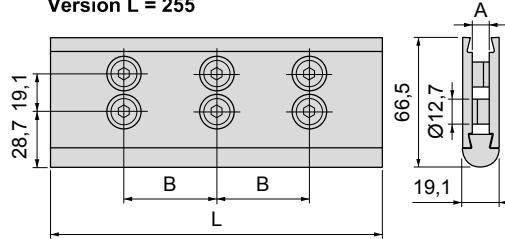
• Use of Part. S0905
Head to tail transfer with MatTop® chain Series 1500.

■ Modular "Nose - Over" bar low profile

Version L = 152,4 e 170



Version L = 255



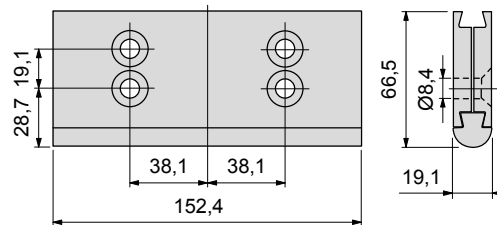
L mm	B mm	Hardware	A	Code	Weight Kg
152,4	38,1	M6	8 mm	10483148	0,18
		1/4-20	0,25 inch	10483150	
170	42,5	M6	8 mm	10476256	0,20
255	85	M6	8 mm	10476257	0,31

- Material: clamp in polyamide PA (black), sliding profile in ULF, steel hardware.
- Packaging: 1 pieces.

Part. **S0905**



■ Modular "Nose - Over" bar standard profile



Code	Weight mm
10483148	0,18

- Material: clamp in polyamide PA (black), sliding profile in ULF.
- Packaging: 1 pieces.

Part. **S0905**



Resistance against chemical agents	POLYAMIDE	POLYPROPYLENE	POLYETHYLENE	ACETAL	AISI 303	AISI 316	NICKEL PLATED	NBR	VITON
	PA	PP	PE	POM	AISI 304		BRASS	RUBBER	RUBBER
CHEMICAL AGENT	Conc.% 23°C	Conc.% 23°C	Conc.% 23°C	Conc.% 23°C	Conc.% 23°C	Conc.% 23°C	Conc.% 23°C	Conc.% 23°C	Conc.% 23°C
PHENOL	-	+			10 +	+		-	+
PHOSFORIC ACID	10 -	85 +	95 +	10 -	10 -	50 /	-	20 /	85 +
POTASSIUM HYDROXIDE	10 +				50 +	50 +		/	+
SEA WATER	+	+	+	/	+	+	+	+	+
SILICONE OIL	+	+						+	+
SILVER NITRATE	+	20 +			60 /			/	+
SOAP AND WATER	+	+	+	+	+			+	
SODIUM CARBONATE	10 +	Sat. +	+	+	5 +	100 +		+	+
SODIUM CHLORIDE	10 +	Sat. +	+	+	5 +	/	+	+	Sat. +
SODIUM HYDROXIDE	10 +	30 +	+	10 +	-		+	/	
SODIUM HYPOCHLORITE	+	20 +	+	-	-			-	5 +
SODIUM SILICATE	+				100 +	100 +		+	
SODIUM SULPHATE	10 +	Sat. +	+	+	5 +	100 +		+	+
SOFT DRINKS	+	+	+	+	+		+	+	
SUDS	+	+						+	+
SULPHURIC ACID	10 -	98 +	40 /	40 -	10 -	100 +	+	-	95 +
TARTARIC ACID	+	10 +	+	30 /	10 +	50 +	-	+	+
TETRALINE	+	-						-	+
TINCTURE OF IODINE	-	+	+	+			-	/	
TRANSFORMER OIL	+	/						+	+
TRICHLOROETHYLENE	/	/	+	-	+		+	-	+
TURPENTINE	/	-	-	-	+			-	
VASELINE	+	+	/	+				+	+
VEGETABLE JUICES	+	+	+	+	+			+	
VEGETABLE OILS	+	+	+	+	+			+	
VINEGAR	+	+	+	+	+		+	/	-
WHISKY	+	+	+	+	+		+	+	+
WINE	+	+	+	+	+		+	+	+
XILOL	+	-	/	+	+		/	-	+
ZINC CHLORIDE	10 /	20 +			10 -	/		+	Sat. +

Abbreviations: Sat. = saturated.

Legend..

- + = Good resistance.
- / = Fairly good resistance (limited use depending on working conditions).
- = Poor resistance (not recommended).
- N.B. Where tests have not been carried out the spaces are left blank.

The data shown in this table..

are taken from laboratory tests, performed on unstrained test samples. It should be considered as purely indicative since material behaviour under real working conditions depends on different factors: temperature, concentration of the chemical agent, quick or long-lasting effect of the chemical agent.

Operating temperatures

Material	Description	Operating temperatures (°C)		
		contact with air	Min	Max
PA	Polyamid	0	+ 80	+ 65
PA FV	Reinforced polyamid	- 5	+ 120	+ 100
PP	Polypropylene	+ 5	+ 105	+ 105
PP FV	Reinforced polypropylene	+ 5	+ 115	+ 115
PE (UHMWPE)	Polyethylene	- 40	+ 80	+ 70
POM	Acetal	- 40	+ 80	+ 65
Rex-LF®	Acetal	- 40	+ 80	+ 65
AISI 303 - AISI 304	Austenitic stainless steel (18/8)	- 70	+ 430	+ 120
Fe Zn	Zinc plated steel	- 40	+ 180	-
OT	Nickel plated brass	- 40	+ 180	+ 120

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Part. S0050	S098	Part. S0275	S087	Part. S0581	S060	Part. S0767	S020
Part. S0061	S110	Part. S0280	S125	Part. S0581	S061	Part. S0767	S052
Part. S0063	S083	Part. S0296	S058	Part. S0594	S045	Part. S0768	S020
Part. S0070	S096	Part. S0298	S101	Part. S0599	S103	Part. S0768	S052
Part. S0071	S096	Part. S0303	S143	Part. S0611	S127	Part. S0770	S051
Part. S0073	S028	Part. S0308	S046	Part. S0612	S152-S153	Part. S0771	S043
Part. S0075	S154	Part. S0317	S048	Part. S0613	S033	Part. S0782	S030
Part. S0082P	S094	Part. S0337	S140	Part. S0614	S033	Part. S0784	S007
Part. S0107	S103	Part. S0338	S113	Part. S0615	S126	Part. S0786	S121
Part. S0126	S028	Part. S0339	S120	Part. S0616	S129	Part. S0787	S030
Part. S0128	S082-S083	Part. S0340	S118	Part. S0617	S104	Part. S0814	S010
Part. S0137	S132	Part. S0341	S136	Part. S0618	S127	Part. S0822	S004
Part. S0140	S104	Part. S0342	S136	Part. S0619	S128	Part. S0825	S004
Part. S0153	S027	Part. S0346	S050	Part. S0632	S105	Part. S0826	S031
Part. S0159	S095	Part. S0356	S021	Part. S0634	S010	Part. S0827	S031
Part. S0174	S118	Part. S0362	S007	Part. S0637	S106	Part. S0837	S156
Part. S0182	S144	Part. S0366	S014	Part. S0642	S056	Part. S0840	S006
Part. S0183	S144	Part. S0367	S014	Part. S0643	S056	Part. S0846	S148
Part. S0184	S100	Part. S0368	S015	Part. S0645	S057	Part. S0847	S148
Part. S0185	S145	Part. S0369	S012	Part. S0654	S045	Part. S0848	S148
Part. S0190	S100	Part. S0369	S054	Part. S0657	S035	Part. S0849	S148
Part. S0191	S058	Part. S0371	S017	Part. S0661	S116	Part. S0850-S0865	S148
Part. S0192	S108	Part. S0372	S138	Part. S0662	S097	Part. S0852	S081
Part. S0198	S124	Part. S0378	S059	Part. S0672	S146	Part. S0854	S081
Part. S0199	S122	Part. S0387	S008	Part. S0674	S011	Part. S0856	S078
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