

TableTop and MatTop Products

Issue 17



FlatTop Catalog

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Customer-focused Solutions. Reliable Performance. Trusted Brands.



Rexnord® FlatTop conveyor chains and components are leading edge solutions designed to continuously improve productivity for customers in every application. With more than 120 years of experience, Rexnord offers the broadest selection of high quality chains, components, sprockets and accessories available in the world. Our team of experienced application engineers and industry experts is committed to helping you select the ideal product for your application.

Our dedication to new product development enables us to provide innovative product solutions for our customers' most demanding application requirements. Every chain, belt and component stamped with a Rexnord® brand has undergone extensive research and quality testing, ensuring our customers' conveying needs will be met with the most economical, efficient and reliable means possible.

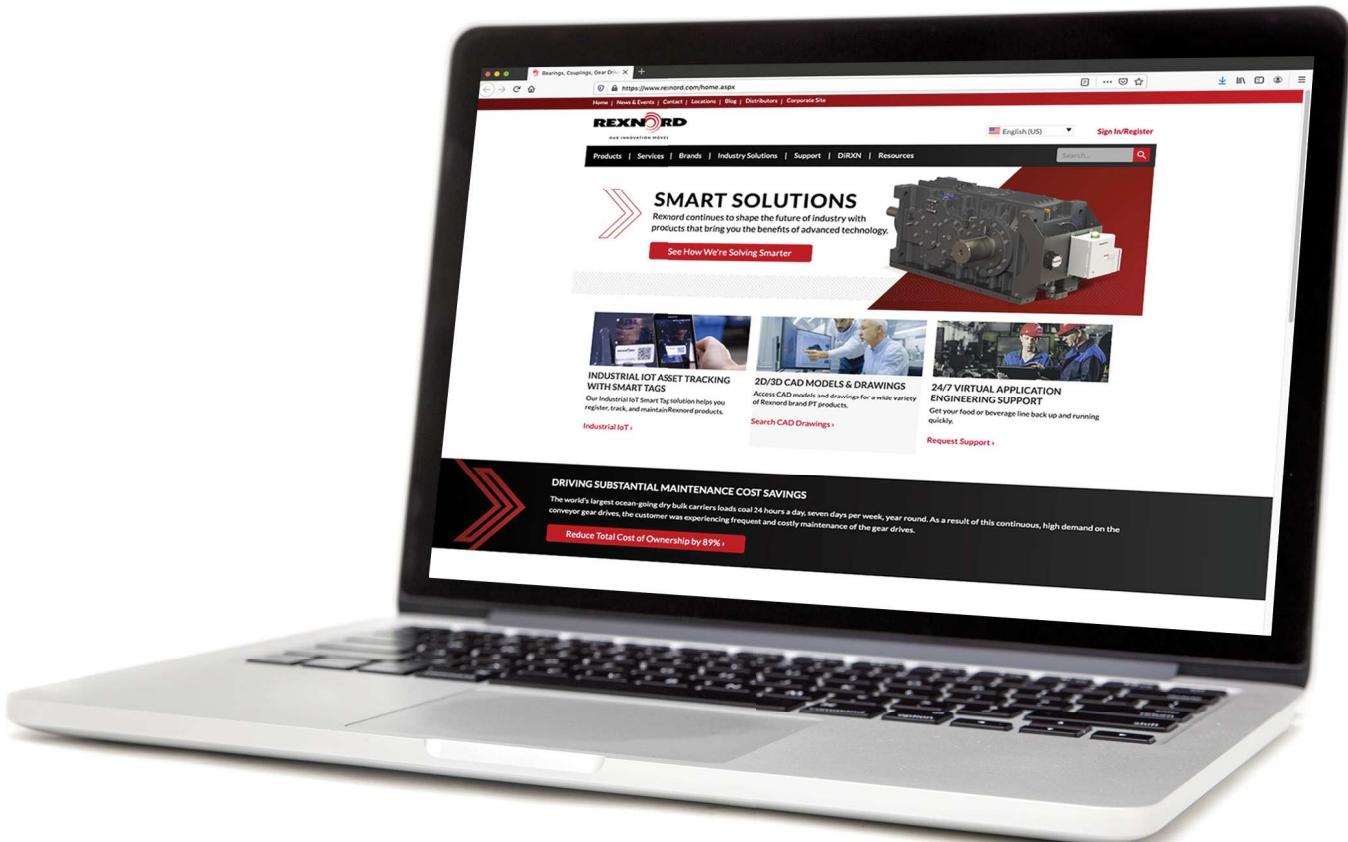
Rexnord® TableTop® Chains

Rexnord® MatTop® Chains

Rexnord® Materials

Conveniently Accessible Online Information

We realize the success of your business depends on up-to-date product information, superior technical support and customer service. Please visit our website, www.rexnord.com, for additional product information, useful tools such as our distributor locator, and technical support options to help your business succeed.

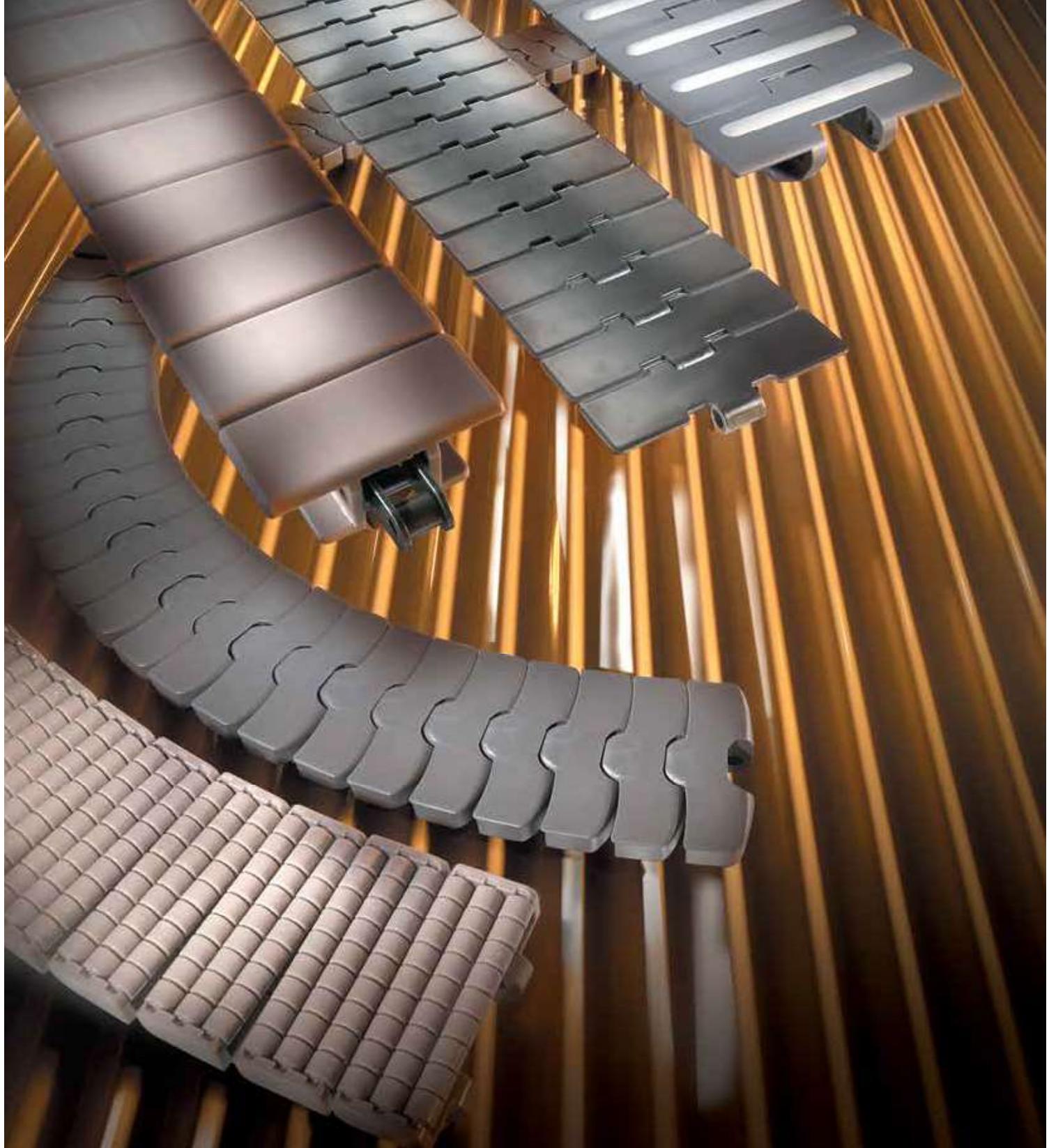


Dimensions are subject to change.

Certified dimensions of ordered products are furnished upon request.

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Rexnord® TableTop® chains are engineered to satisfy a wide range of conveyor applications for virtually any industry. A large selection of straight running and side-flexing chains are designed to convey flawlessly in even the most demanding environments. Chains formed from metal or molded from thermoplastic are perfect for

high strength and high speed applications. Narrow widths are ideal for multiple strand and variable speed conveyors. Chains with low backline pressure rollers minimize product damage. Several chain series couple traditional top plates with roller base chains for increased strength and precision.

Rexnord® TableTop® Chains

For steel and plastic sideflexing chains Rexnord offers the corresponding curve profiles. Without a doubt Magnetflex® is worldwide seen as the superior curve system. The programme also includes curves and straight tracks for Bevel and TAB chains.

Magnetflex® System

The Rexnord Magnetflex system has become the worldwide standard in the beverage industry. The great advantages of this system have made it the choice of the world's leading OEMs. It is a Combi system for both plastic and steel chains. Magnets underneath the track hold the chain down in a reliable way. Magnetflex is the only system where two magnets cover almost the complete base of the curve instead of just the track. Because the magnets are connected by a steel plate, a very broad magnetic field is being formed.

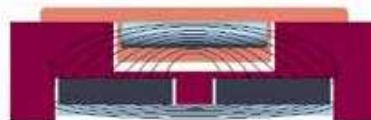
Unlike other magnetic curves this results in a force that keeps down plastic chains with steel pins just as well as steel chains. Another advantage is that this magnet position only has a slight reduction in hold-down force when the chain is being lifted, in case of pollution or broken glass, without jumping from the track. Where in other systems the chains can block and jam in the curve profile due to pollution, in the Magnetflex system the chain simply lifts slightly and keeps on running. The magnets are placed in the curve at fixed angles instead of at fixed distances to make sure that no pulsation effect is being created by the magnets, when a chain is being pulled through the curve.

The magnets make sure that all chains lie perfectly flat in the curve without tilting. In other systems the chain tension is causing the chain to use up the play in the chain guidance, causing chain edges to lift. Especially in multiple-strand curves and with high-speed conveying this means product toppling.

Another big advantage of the Magnetflex® system is the easy installation of the chains and the perfect cleanability of the system. This is due to the open and rectangular track in the curve. The chains can easily be installed from above as if the curve was a straight part of the conveyor. Also the chains can easily be lifted from the track for maintenance and cleaning, without breaking the chain or even removing it from the conveyor construction.

Magnetflex® curves can be installed in the conveyor frame in different ways. The upper and return part can be supplied bolted together and with inserts to mount the assembled curve into the conveyor frame. The option most often used in multiple track curves is to deliver the upper and return part separately. They are then mounted against a conveyor crossbar. In this case both upper part and return part are equipped with inserts and/or holes. In both build-in options the hole and inserts can be standard or customer specific.

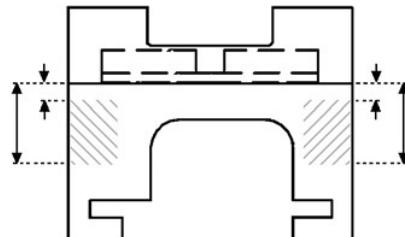
Most Magnetflex® curves are equipped with a return guide shoe. This machined shoe is meant to bring the chain at the right level to enter the return part of the curve. The position of the return guide shoe is determined by the design of the return part (level or staggered) and by the chain type. A staggered design is used when the pitch between the tracks is too small to allow the chains to run at the same level in the return. In that case two levels of tracks are made in the return part: one level in which the uneven tracks (1, 3, 5 etc.) run and one in which the even tracks run. The height of a staggered return part (usually 63 mm) is always higher than that of a non-staggered return (usually 55 mm).



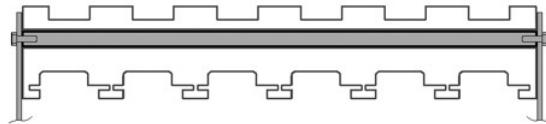
Magnetflex® curve with 2 magnets for better hold-down of the chain



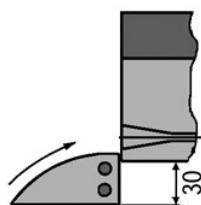
Usual magnetic curve with only 1 magnet



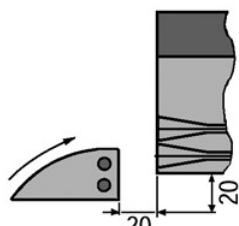
Upper and return part bolted together



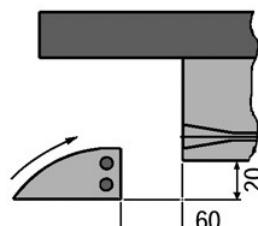
Upper and return part mounted against a cross bar



Return part at same level



Staggered return part



Chainbelts

A special execution of a Magnetflex® curve is a CIP (Cleaning in Place) curve, equipped with spraying nozzles and tubes. It is opened up as much as possible to allow good cleaning of the steel or plastic chain and curve profile from the inside of the curve. The CIP curve can be integrated in an existing CIP system.

Magnetflex® curves are available in five different materials. The standard material, Combi-A, is a high grade of polyethylene. It is suitable for most lubricated applications with steel and plastic chains. In clean environment and with low chain speeds Combi-A can also be used in dry running applications. For dry running applications with plastic TableTop chains Combi-L and Combi-S are recommended. These materials are able to work with higher chain speeds. Combi-S has the largest application field, where Combi-L offers better noise reduction. Rexnord's calculation program determines the PV (pressure-velocity) load on the curve in a specific application and will advise in which application load and speed require Combi-L or Combi-S curves. For lubricated, abrasive applications (filler discharge) or abrasive, dry running applications (glassworks) with (stainless) steel chains, Combi-G is most suitable. This ceramic reinforced polyethylene offers an extremely good wear resistance. New Generation Combi-X curves can be applied in high speed (dry running) applications.



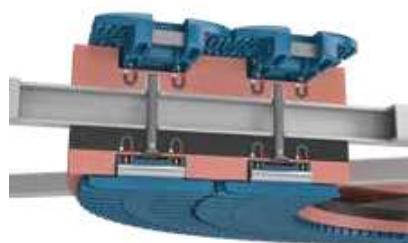
Application

Curve Material	Lubricated, clean, stainless steel chains, plastic chains	Lubricated, abrasive, stainless steel chains	Lubricated, abrasive, plastic chains	Dry running, low speed, abrasive, steel chains	Dry running, low speed, clean, plastic chains	Dry running, high speed, clean, plastic chains	Dry running, abrasive, plastic chains
Combi-X	Optional	Best choice					
Combi-A							
Combi-S				Best choice		Best choice	
Combi-G							

Magnetflex® Combi-X New Generation

Non Marking Tubular Returnpart

With today's high speed conveyor applications and sometimes also abrasive conditions, it is required that the chain surface remains in optimum condition to avoid any unwanted product handling issues. Therefore Rexnord has developed a special Non Marking return section to be combined with the standard Magnetflex® upper part. This new returnpart features a Stainless Steel tubular return which reduces abrasive wear of the chain topsurface. The result is that the chain surface will remain in perfect condition over a long period of time, and optimum product handling at high speeds can be achieved.



Magnetic-Return



Combi-X Corner Track

Tab and Bevel

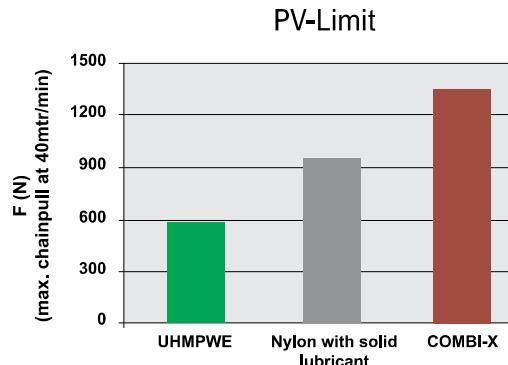
In many industry segments Tab and Bevel curves and straight tracks are an economic solution if stability of the product conveyed, cleanability and ease of installation are not the key areas of interest. They are available for TableTop®, Multiflex and Plate Top chains. Tab and Bevel machined profiles retain the chains in a mechanical way. For these tracks a high grade, wear resistant polyethylene is used.

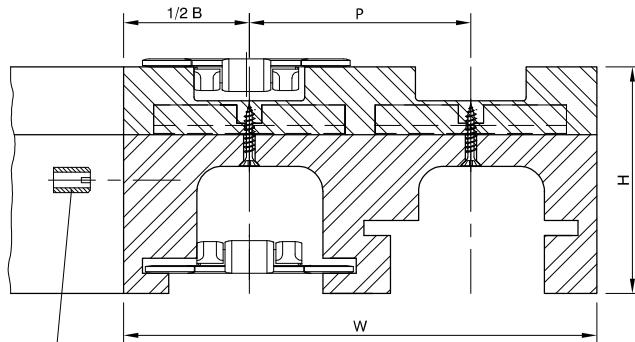
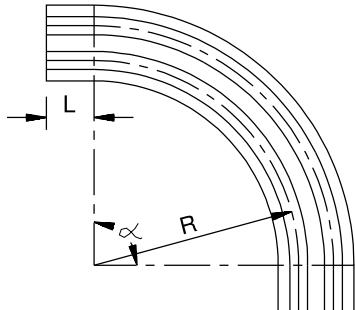
High PV-limit

The Magnetflex® Combi-X has improved PV-properties with respect to the original Rexnord Nylatron curve material. This means the curves can be applied in high speed (dry running) applications.

Customized curves

If these standard versions do not meet specific conveyor needs, it is possible to order customized versions. Both standard and customer specific curves can be supplied in just several working days.





Selection Tables

Select your curve by reading the tables from left to right. You'll find more information on the specified pages.

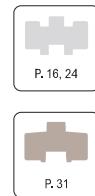
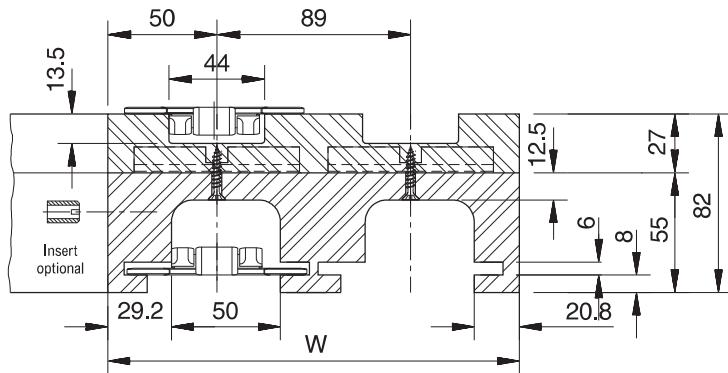
For Chain Type (s)	Radius	Pitch	Basic Width	Infeed Length	Total Height	Version Number	See Page
	R	P	B	L	H		
	mm	mm	mm	mm	mm		
For Chains With 3.25"/3.30" Plate Width							
Steel/Plastic	500	85	100	0	82 / 89	C7-CX7	109
			100	90	C6-CX6		108
			111	90	C4		106
			100	90	C14		110
		89	100	125	82	C1	103
		90	100	100	82	C2	103
			110	0	82	C3	106
	590	180	100	100	82	C5B	on request
	680	-	100	100	82	C5A	107
	750	85	111	100	90	C42	110
	860	-	100	125	82	C5C	107
	1000	-	100	0	82	C5D	on request
		85	111	100	90	C43	112
Cip-Curve for Chains With 3.25" Plate Width for Chains with 4.50" Plate Width							
661 steel	500	85	100	100	82	CF6	110
Steel	500	85	111	100	100	CIP4	107
Steel/plastic	500	120	129	125	90	C21A	111
	610	120	129	125	90	C22A	111
For Chains with 7.50" Plate Width							
Steel	610	196	214	125	90	C61	113
	860	-	214	0	82	C66	112
	1000	-	214	0	82	C65	112
Steel / HDFM 750 (SG)	610	195	200	100	95	C81	115
	860	-	214	0	87	C86	115
For Chains with 10.00" Plate Width							
HDFM 1000 (SG)	860	-	290	0	87	C91	116
For Chains with 12.00" Plate Width							
HDFM 1200 (SG)	860	-	340	0	87	C96	116
For LBP Chains							
RHMD 325 LBP	500	90	100	100	90	LBP2	117
HDFM 750 LBP	860	-	214	0	95	LBP861	117
HDFM 1000 LBP	860	-	290	0	95	LBP91	118
HDFM 1200 LBP	860	-	340	0	95	LBP96	118
For Chainbelts							
FGM/FTM 1040/1060	500	85	100	100	90	CB6-CXB6	119
FTM 1055 K330	500	85	100	100	90	CC6-CXC6	120
FTM 1055 K450	500	120	129	125	90	CC21	121

All these Magnetflex curves include a return guide shoe, except C7. Inserts are optional; M8 or M10 inserts in the return part and M6 or M8 inserts in the guide shoe can be supplied according your detailed drawing. If you need a special Magnetflex curve, following parameters are necessary:

- 1. Basic width
- 2. Radius
- 3. Infeed length
- 4. Pitch
- 5. Angle
- 6. Number of tracks

For tab and bevel curves see page 120-125.

Magnetflex Combi-A Version C1



Number of Tracks	1	2	3	4	5	6
Width W	100 mm	189 mm	278 mm	367 mm	456 mm	545 mm

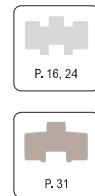
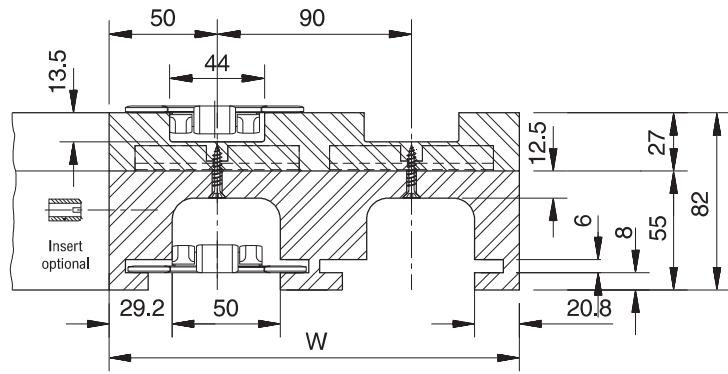
Version C1

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45°	704.05.46	704.05.47	704.05.48	704.05.49	704.05.50	704.05.51
60°	704.05.61	704.05.62	704.05.63	704.05.64	704.05.65	704.05.66
75°	704.05.76	704.05.77	704.05.78	704.05.79	704.05.80	704.05.81
90°	704.05.01	704.05.02	704.05.03	704.05.04	704.05.05	704.05.06

More than 6 tracks on request.

- For steel chains: 10/60/66 M 31 M, 60/66 M 31 XM, 66 M 31 RM, 60/66 M 84 XM.
- For plastic chains: RHMP 325, RHMDP 325, RHMP 84.

Magnetflex Combi-A Version C2



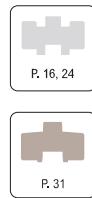
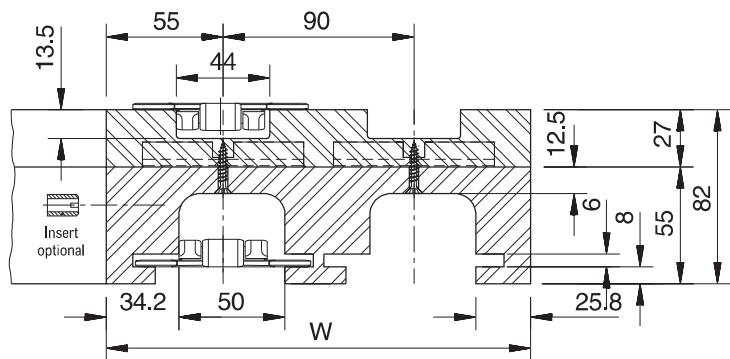
Number of Tracks	1	2	3	4	5	6
Width W	100 mm	190 mm	280 mm	370 mm	460 mm	550 mm

Version C2

15°	704.06.16	704.06.17	704.06.18	704.06.19	704.06.20	704.06.21
30°	704.06.31	704.06.32	704.06.33	704.06.34	704.06.35	704.06.36
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60°	704.06.61	704.06.62	704.06.63	704.06.64	704.06.65	704.06.66
75°	704.06.76	704.06.77	704.06.78	704.06.79	704.06.80	704.06.81
90°	704.06.01	704.06.02	704.06.03	704.06.04	704.06.05	704.06.06

More than 6 tracks on request.

- For steel chains: 10/60/66 M 31 M, 60/66 M 31 XM, 66 M 31 RM, 60/66 M 84 XM.
- For plastic chains: RHMP 325, RHMDP 325, RHMP 84.

Magnetflex Combi-A Version C3

Number of Tracks	1	2	3	4	5	6
Width W	110 mm	200 mm	290 mm	380 mm	470 mm	560 mm

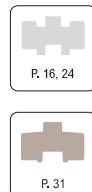
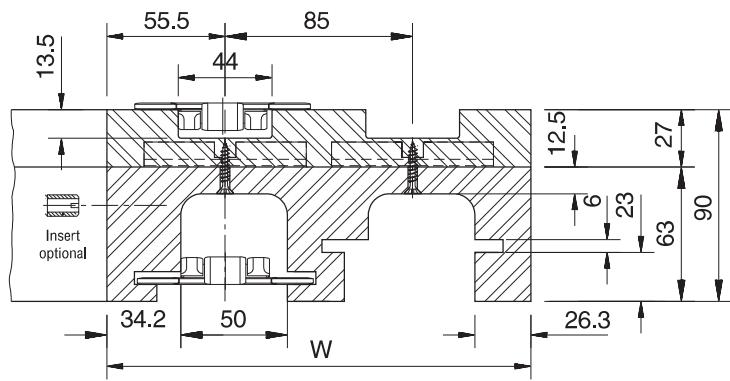
Version C3

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60°	704.07.61	704.07.62	704.07.63	704.07.64	704.07.65	704.07.66
75°	704.07.76	704.07.77	704.07.78	704.07.79	704.07.80	704.07.81
90°	704.07.01	704.07.02	704.07.03	704.07.04	704.07.05	704.07.06

More than 6 tracks on request.

• For steel chains: 10/60/66 M 31 M, 60/66 M 31 XM, 66 M 31 RM, 60/66 M 84 XM.

• For plastic chains: RHMP 325, RHMDP 325, RHMP 84.

Magnetflex Combi-A Version C4

Number of Tracks	1	2	3	4	5	6
Width W	111 mm	196 mm	281 mm	366 mm	451 mm	536 mm

Version C4

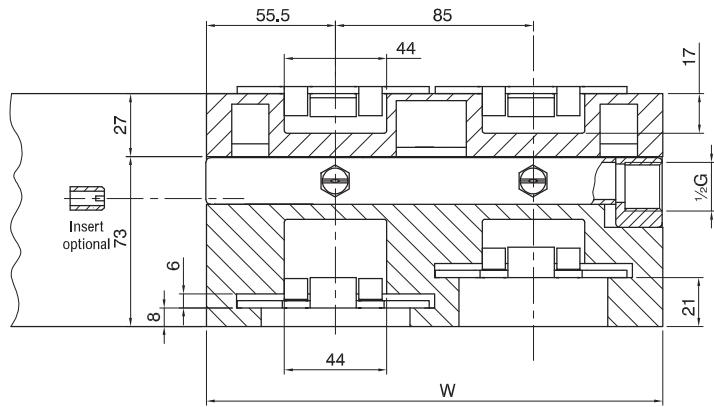
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45°	704.08.46	704.08.47	704.08.48	704.08.49	704.08.50	704.08.51
60°	704.08.61	704.08.62	704.08.63	704.08.64	704.08.65	704.08.66
75°	704.08.76	704.08.77	704.08.78	704.08.79	704.08.80	704.08.81
90°	704.08.01	704.08.02	704.08.03	704.08.04	704.08.05	704.08.06

More than 6 tracks on request.

• For steel chains: 10/60/66 M 31 M, 60/66 M 31 XM, 66 M 31 RM, 60/66 M 84 XM.

• For plastic chains: RHMP 325, RHMDP 325, RHMP 84.

Magnetflex Version CIP4



P. 16, 24

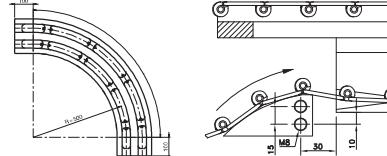
Number of Tracks	1	2	3	4	5	6
Width W	111 mm	196 mm	281 mm	366 mm	451 mm	536 mm

Version CIP4

15°	785.45.16	785.45.17	785.45.18	785.45.19	785.45.20	785.45.21
30°	785.45.31	785.45.32	785.45.33	785.45.34	785.45.35	785.45.36
45°	785.45.46	785.45.47	785.45.48	785.45.49	785.45.50	785.45.51
60°	785.45.61	785.45.62	785.45.63	785.45.64	785.45.65	785.45.66
75°	785.45.76	785.45.77	785.45.78	785.45.79	785.45.80	785.45.81
90°	785.45.01	785.45.02	785.45.03	785.45.04	785.45.05	785.45.06

More than 6 tracks on request.

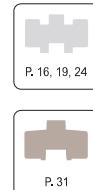
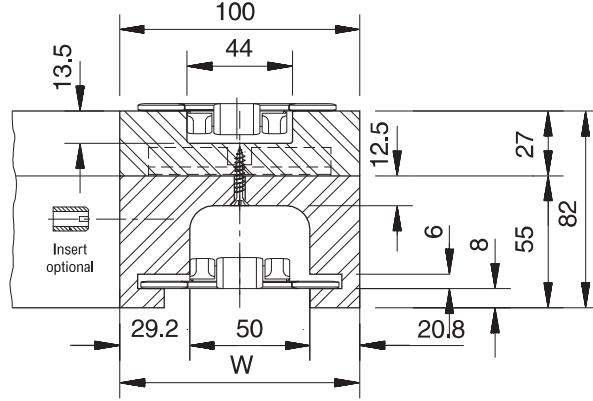
- For steel chains: 10/60/66 M 31 M, 60/66 M 31 XM, 66 M 31 RM, 60/66 M 84 XM.



Radius

Return guide shoe

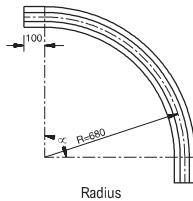
Magnetflex Combi-A Version C5A-C5C



P. 16, 19, 24

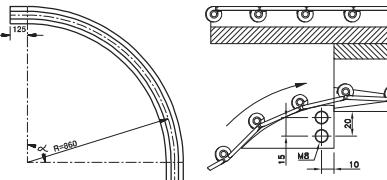
P. 31

Number of Tracks	1
Width W	100 mm
Version C5A	
15°	704.09.16
30°	704.09.31
45°	704.09.46
60°	704.09.61
75°	704.09.76
90°	704.09.01



Radius

Number of Tracks	1
Width W	100 mm
Version C5C	
15°	704.11.16
30°	704.11.31
45°	704.11.46
60°	704.11.61
75°	704.11.76
90°	704.11.01



Radius

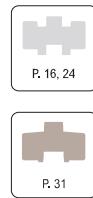
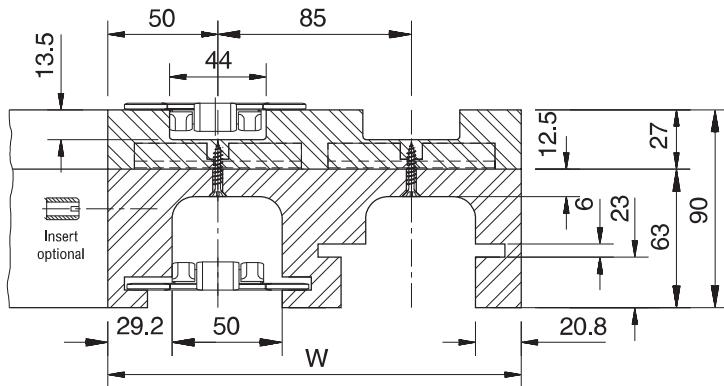
Return guide shoe for C5A-C5C

More than 1 track on request.

- For steel chains: 10/60/66 M 31 M, 60/66 M 31 XM, 66 M 31 RM, 60/66 M 84 XM.
- For plastic chains: RHMP 325, RHMDP 325, RHMP 84.

More than 1 track on request.

- For steel chains: 10/60/66 M 31 M, 60/66 M 31 XM, 66 M 31 RM, 60/66 M 84 XM.
- For plastic chains: RHMP 325, RHMDP 325, RHMP 84.

Magnetflex Combi-A Version C6

Number of Tracks	1	2	3	4	5	6
Width W	100 mm	185 mm	270 mm	355 mm	440 mm	525 mm

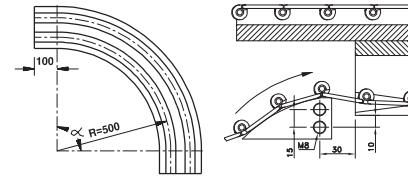
Version C6

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60°	704.14.61	704.14.62	704.14.63	704.14.64	704.14.65	704.14.66
75°	704.14.76	704.14.77	704.14.78	704.14.79	704.14.80	704.14.81
90°	704.14.01	704.14.02	704.14.03	704.14.04	704.14.05	704.14.06

More than 6 tracks on request.

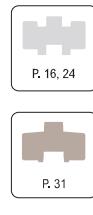
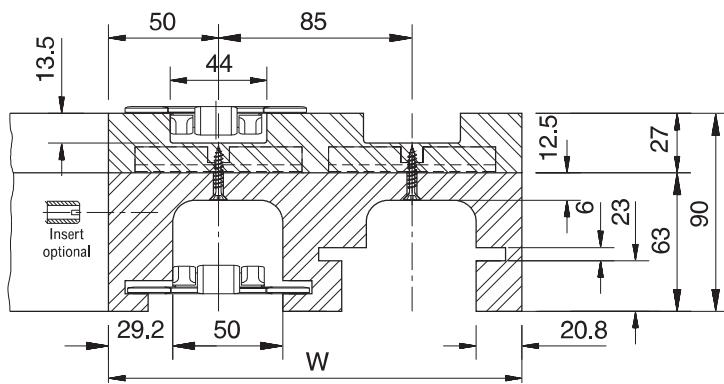
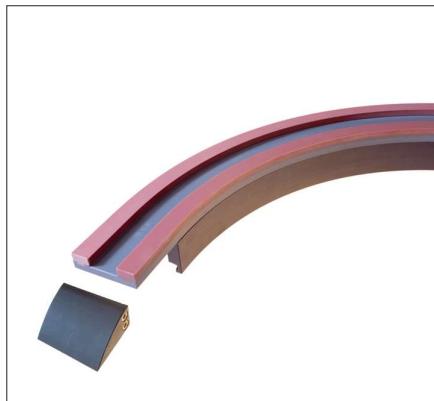
• For steel chains: 10/60/66 M 31 M, 60/66 M 31 XM, 66 M 31 RM, 60/66 M 84 XM.

• For plastic chains: RHMP 325, RHMDP 325, RHMP 84.



Radius

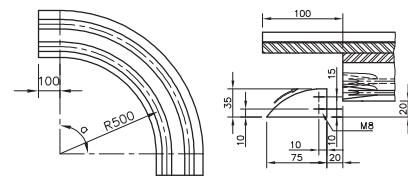
Return guide shoe

Magnetflex Combi-X Version CX6

Number of Tracks	1	2	3	4	5	6
Width W	100 mm	185 mm	270 mm	355 mm	440 mm	525 mm

Version CX6

15°	704.41.16	704.41.17	704.41.18	704.41.19	704.41.20	704.41.21
30°	704.41.31	704.41.32	704.41.33	704.41.34	704.41.35	704.41.36
45°	704.41.46	704.41.47	704.41.48	704.41.49	704.41.50	704.41.51
60°	704.41.61	704.41.62	704.41.63	704.41.64	704.41.65	704.41.66
75°	704.41.76	704.41.77	704.41.78	704.41.79	704.41.80	704.41.81
90°	704.41.01	704.41.02	704.41.03	704.41.04	704.41.05	704.41.06



Radius

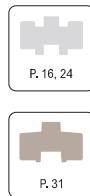
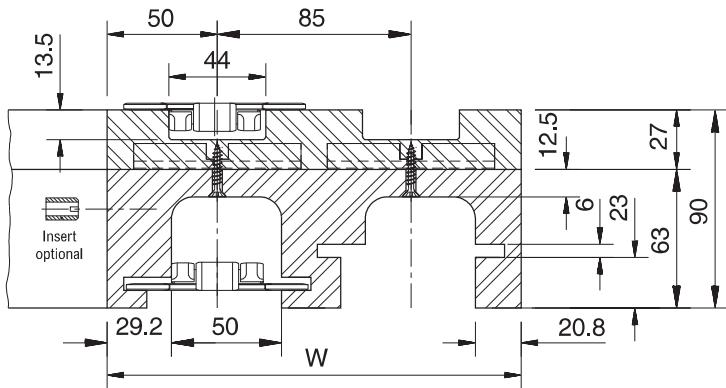
Return guide shoe

More than 6 tracks on request.

• For steel chains: 10/60/66 M 31 M, 60/66 M 31 XM, 66 M 31 RM, 60/66 M 84 XM.

• For plastic chains: RHMP 325, RHMDP 325, RHMP 84.

Magnetflex Combi-A Version C7



Number of Tracks	1	2	3	4	5	6
Width W	100 mm	185 mm	270 mm	355 mm	440 mm	525 mm

Version C7

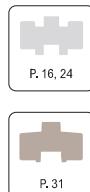
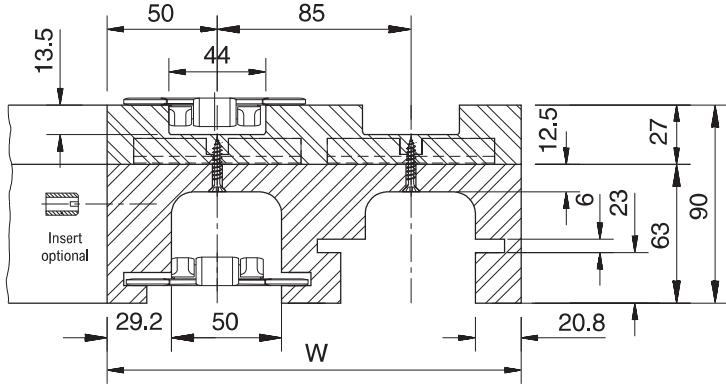
15°	704.15.16	704.15.17	704.15.18	704.15.19	704.15.20	704.15.21
30°	704.15.31	704.15.32	704.15.33	704.15.34	704.15.35	704.15.36
45°	704.15.46	704.15.47	704.15.48	704.15.49	704.15.50	704.15.51
60°	704.15.61	704.15.62	704.15.63	704.15.64	704.15.65	704.15.66
75°	704.15.76	704.15.77	704.15.78	704.15.79	704.15.80	704.15.81
90°	704.15.01	704.15.02	704.15.03	704.15.04	704.15.05	704.15.06

More than 6 tracks on request. The height of the return part is 55 mm in case of a single track C7.

• For steel chains: 10/60/66 M 31 M, 60/66 M 31 XM, 66 M 31 RM, 60/66 M 84 XM.

• For plastic chains: RHMP 325, RHMDP 325, RHMP 84.

Magnetflex Combi-X Version CX7



Number of Tracks	1	2	3	4	5	6
Width W	100 mm	185 mm	270 mm	355 mm	440 mm	525 mm

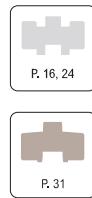
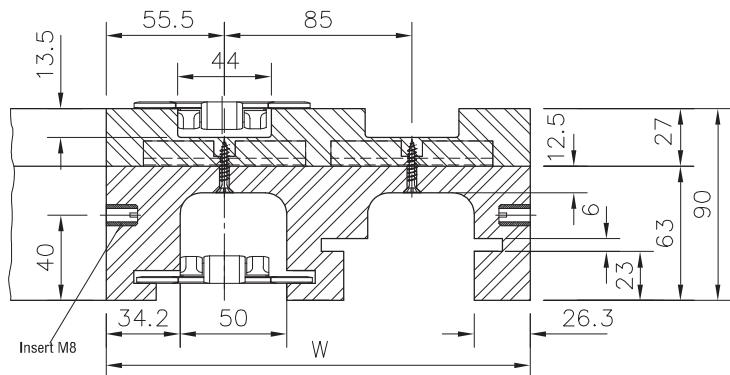
Version CX7

15°	704.42.16	704.42.17	704.42.18	704.42.19	704.42.20	704.42.21
30°	704.42.31	704.42.32	704.42.33	704.42.34	704.42.35	704.42.36
45°	704.42.46	704.42.47	704.42.48	704.42.49	704.42.50	704.42.51
60°	704.42.61	704.42.62	704.42.63	704.42.64	704.42.65	704.42.66
75°	704.42.76	704.42.77	704.42.78	704.42.79	704.42.80	704.42.81
90°	704.42.01	704.42.02	704.42.03	704.42.04	704.42.05	704.42.06

More than 6 tracks on request. The height of the return part is 55 mm in case of a single track C7.

• For steel chains: 10/60/66 M 31 M, 60/66 M 31 XM, 66 M 31 RM, 60/66 M 84 XM.

• For plastic chains: RHMP 325, RHMDP 325, RHMP 84.

Magnetflex Combi-A Version C14

Number of Tracks	1	2	3	4	5	6
Width W	111 mm	196 mm	281 mm	366 mm	451 mm	536 mm

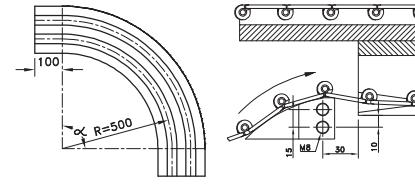
Version C14

15°	704.19.16	704.19.17	704.19.18	704.19.19	704.19.20	704.19.21
30°	704.19.31	704.19.32	704.19.33	704.19.34	704.19.35	704.19.36
45°	704.19.46	704.19.47	704.19.48	704.19.49	704.19.50	704.19.51
60°	704.19.61	704.19.62	704.19.63	704.19.64	704.19.65	704.19.66
75°	704.19.76	704.19.77	704.19.78	704.19.79	704.19.80	704.19.81
90°	704.19.01	704.19.02	704.19.03	704.19.04	704.19.05	704.19.06

More than 6 tracks on request. C14 curves include inserts, of which the pattern varies per angle.

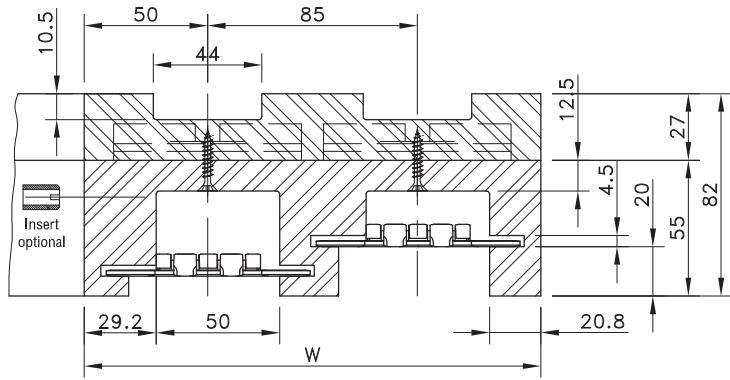
• For steel chains: 10/60/66 M 31 M, 60/66 M 31 XM, 66 M 31 RM, 60/66 M 84 XM.

• For plastic chains: RHMP 325, RHMDP 325, RHMP 84.



Radius

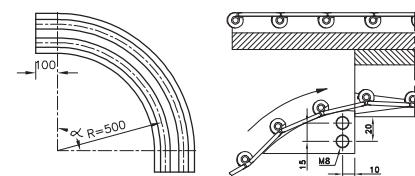
Return guide shoe

Magnetflex Combi-A Version CF6

Number of Tracks	1	2	3	4	5	6
Width W	100 mm	185 mm	270 mm	355 mm	440 mm	525 mm

Version CF6

15°	624.38.16	624.38.17	624.38.18	624.38.19	624.38.20	624.38.21
30°	624.38.31	624.38.32	624.38.33	624.38.34	624.38.35	624.38.36
45°	624.38.46	624.38.47	624.38.48	624.38.49	624.38.50	624.38.51
60°	624.38.61	624.38.62	624.38.63	624.38.64	624.38.65	624.38.66
75°	624.38.76	624.38.77	624.38.78	624.38.79	624.38.80	624.38.81
90°	624.38.01	624.38.02	624.38.03	624.38.04	624.38.05	624.38.06



Radius

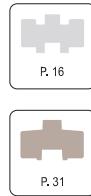
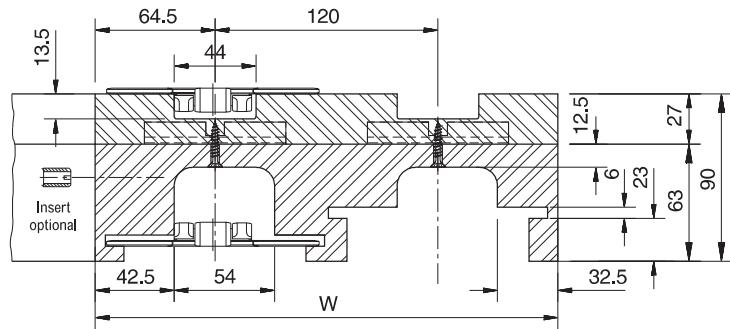
Return guide shoe

More than 6 tracks on request.

• Other curves, such as CF4, CF7, CF42 and CF5C can be supplied as well. Please ask Technical Support for all details.

• For steel chains: 661 M 31 SM, 661 M 84 SM.

Magnetflex Combi-A Version C21A



Number of Tracks	1	2	3	4
Width W	129 mm	249 mm	369 mm	489 mm

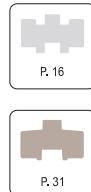
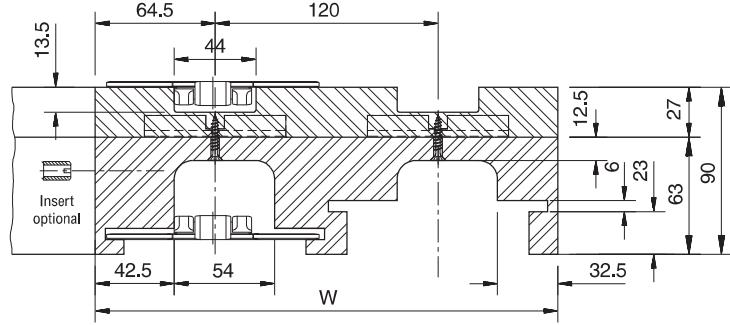
Version C21A

15°	714.08.16	714.08.17	714.08.18	714.08.19
30°	714.08.31	714.08.32	714.08.33	714.08.34
45°	714.08.46	714.08.47	714.08.48	714.08.49
60°	714.08.61	714.08.62	714.08.63	714.08.64
75°	714.08.76	714.08.77	714.08.78	714.08.79
90°	714.08.01	714.08.02	714.08.03	714.08.04

More than 4 tracks on request.

- For steel chains: 10/60 M 42 M.
- For plastic chains: RHM 450, RHMD 450, RHM-4.5IN, RHMD-4.5IN.

Magnetflex Combi-A Version C22A



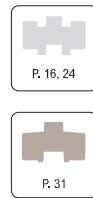
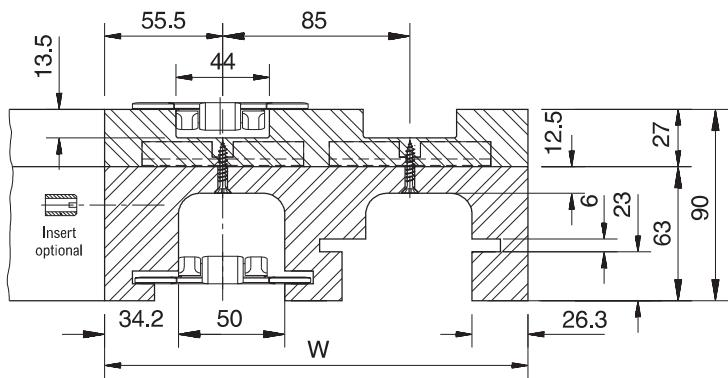
Number of Tracks	1	2	3	4
Width W	129 mm	249 mm	369 mm	489 mm

Version C22A

15°	714.09.16	714.09.17	714.09.18	714.09.19
30°	714.09.31	714.09.32	714.09.33	714.09.34
45°	714.09.46	714.09.47	714.09.48	714.09.49
60°	714.09.61	714.09.62	714.09.63	714.09.64
75°	714.09.76	714.09.77	714.09.78	714.09.79
90°	714.09.01	714.09.02	714.09.03	714.09.04

More than 4 tracks on request.

- For steel chains: 10/60 M 42 M.
- For plastic chains: RHM 450, RHMD 450, RHM-4.5IN, RHMD-4.5IN.

Magnetflex Combi-A Version C42

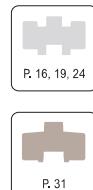
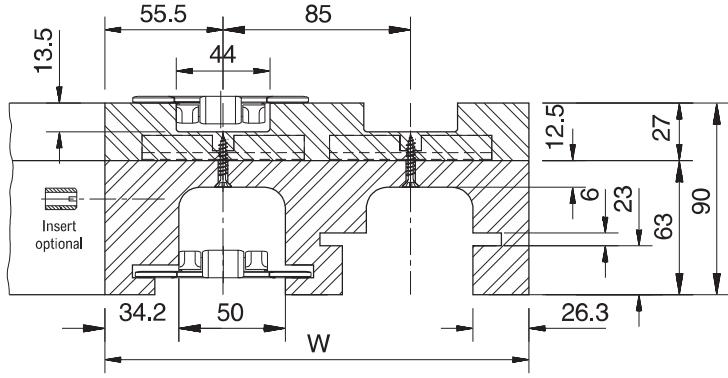
Number of Tracks	1	2	3	4	5	6
Width W	111 mm	196 mm	281 mm	366 mm	451 mm	536 mm

Version C42

15°	704.28.16	704.28.17	704.28.18	704.28.19	704.28.20	704.28.21
30°	704.28.31	704.28.32	704.28.33	704.28.34	704.28.35	704.28.36
45°	704.28.46	704.28.47	704.28.48	704.28.49	704.28.50	704.28.51
60°	704.28.61	704.28.62	704.28.63	704.28.64	704.28.65	704.28.66
75°	704.28.76	704.28.77	704.28.78	704.28.79	704.28.80	704.28.81
90°	704.28.01	704.28.02	704.28.03	704.28.04	704.28.05	704.28.06

More than 6 tracks on request.

- For steel chains: 10/60/66 M 31 M, 60/66 M 31 XM, 66 M 31 RM, 60/66 M 84 XM.
- For plastic chains: RHMP 325, RHMDP 325, RHMP 84, RHMP-3,25IN, RHMDP-3,25IN.

Magnetflex Combi-A Version C43

Number of Tracks	1	2	3	4	5	6
Width W	111 mm	196 mm	281 mm	366 mm	451 mm	536 mm

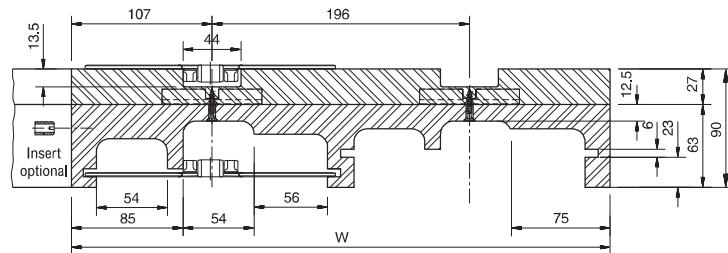
Version C43

15°	704.29.16	704.29.17	704.29.18	704.29.19	704.29.20	704.29.21
30°	704.29.31	704.29.32	704.29.33	704.29.34	704.29.35	704.29.36
45°	704.29.46	704.29.47	704.29.48	704.29.49	704.29.50	704.29.51
60°	704.29.61	704.29.62	704.29.63	704.29.64	704.29.65	704.29.66
75°	704.29.76	704.29.77	704.29.78	704.29.79	704.29.80	704.29.81
90°	704.29.01	704.29.02	704.29.03	704.29.04	704.29.05	704.29.06

More than 6 tracks on request.

- For steel chains: 10/60/66 M 31 M, 60/66 M 31 XM, 66 M 31 RM, 60/66 M 84 XM, SSC 581 M-K325.
- For plastic chains: RHMP 325, RHMDP 325, RHMP 84, RHMP-3,25IN, RHMDP-3,25IN.

Magnetflex Combi-A Version C61



Number of Tracks	1	2	3	4
Width W	214 mm	410 mm	606 mm	802 mm

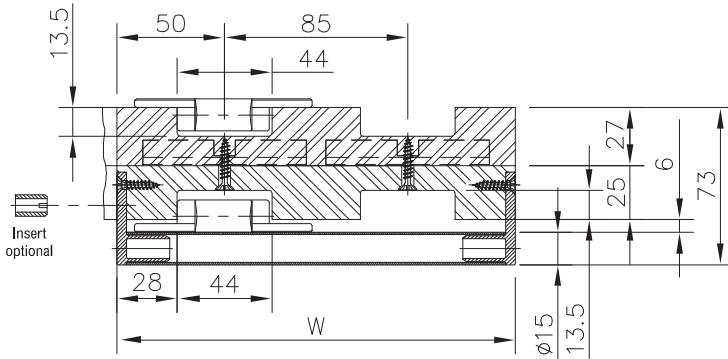
Version C61

15°	724.05.16	724.05.17	724.05.18	724.05.19
30°	724.05.31	724.05.32	724.05.33	724.05.34
45°	724.05.46	724.05.47	724.05.48	724.05.49
60°	724.05.61	724.05.62	724.05.63	724.05.64
75°	724.05.76	724.05.77	724.05.78	724.05.79
90°	724.05.01	724.05.02	724.05.03	724.05.04

More than 4 tracks on request.

- For steel chains: 10/60/66 M 72 M, 66 M 72 RM.

Magnetflex Combi-A Version C6T



Number of Tracks	1	2	3	4	5	6
Width W	100 mm	185 mm	270 mm	355 mm	340 mm	525 mm

Version C6T

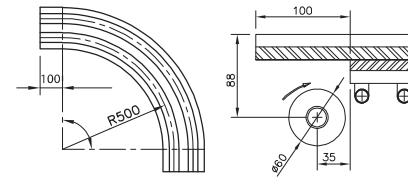
15°	704.32.16	704.32.17	704.32.18	704.32.19	704.32.20	704.32.21
30°	704.32.31	704.32.32	704.32.33	704.32.34	704.32.35	704.32.36
45°	704.32.46	704.32.47	704.32.48	704.32.49	704.32.50	704.32.51
60°	704.32.61	704.32.62	704.32.63	704.32.64	704.32.65	704.32.66
75°	704.32.76	704.32.77	704.32.78	704.32.79	704.32.80	704.32.81
90°	704.32.01	704.32.02	704.32.03	704.32.04	704.32.05	704.32.06

More than 6 tracks on request.

- For plastic chains: RHMP 325, RHMDP 325, RHMP 84, RHMP-3.25IN, RHMDP-3.25IN.
- Not suitable for steel chains.

Also available in the following executions:

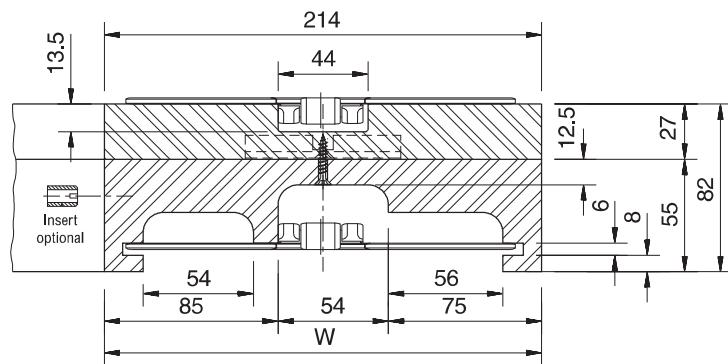
- COMBI A VERSION CB6T suitable for: 1040 FGM, FGM 1050 and FTM 1060 chainbelts.
- COMBI A VERSION CC6T suitable for: FTM 1055 chainbelts.



Radius

Optional Infeed Roller

Magnetflex Combi-A Version C65



P. 16, 24

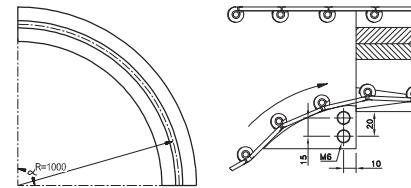
Number of Tracks	1
Width W	214 mm

Version C65

15°	724.07.16
30°	724.07.31
45°	724.07.46
60°	724.07.61
75°	724.07.76
90°	724.07.01

More than 1 track on request.

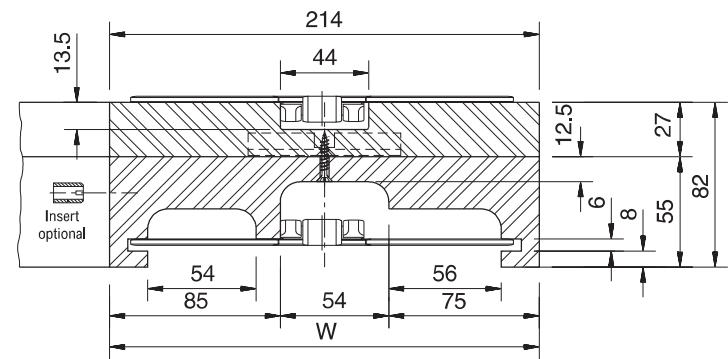
• For steel chains: 10/60/66 M 72 M, 66 M 72 RM.



Radius

Return guide shoe

Magnetflex Combi-A Version C66



P. 16, 24

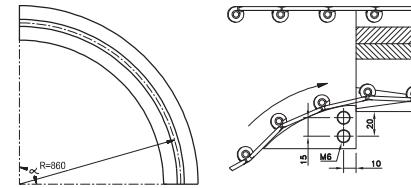
Number of Tracks	1
Width W	214 mm

Version C66

15°	724.11.16
30°	724.11.31
45°	724.11.46
60°	724.11.61
75°	724.11.76
90°	724.11.01

More than 1 track on request.

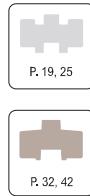
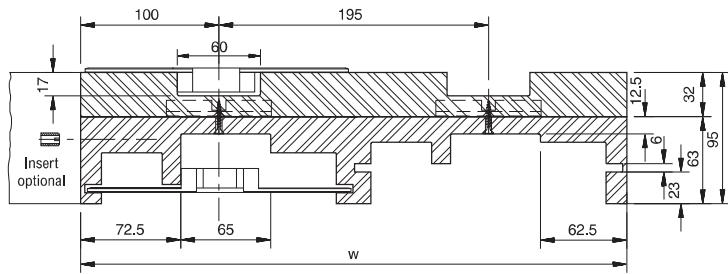
• For steel chains: 10/60/66 M 72 M, 66 M 72 RM.



Radius

Return guide shoe

Magnetflex Combi-A Version C81



Number of Tracks	1	2	3	4
Width W	200 mm	395 mm	590 mm	785 mm

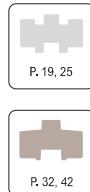
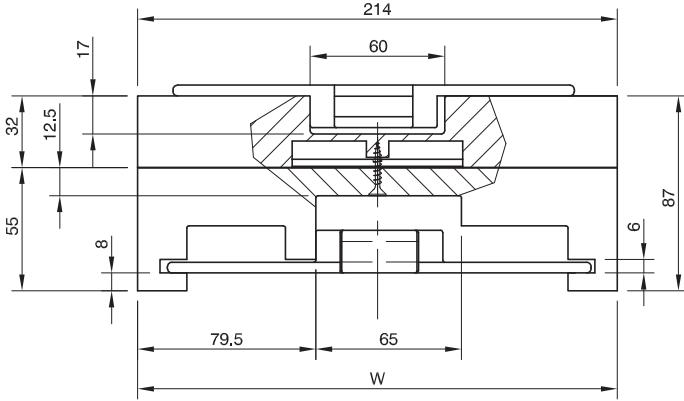
Version C81

15°	724.31.16	724.31.17	724.31.18	724.31.19
30°	724.31.31	724.31.32	724.31.33	724.31.34
45°	724.31.46	724.31.47	724.31.48	724.31.49
60°	724.31.61	724.31.62	724.31.63	724.31.64
75°	724.31.76	724.31.77	724.31.78	724.31.79
90°	724.31.01	724.31.02	724.31.03	724.31.04

More than 4 tracks on request.

- For plastic chains: HDFM 750 LF/SG.

Magnetflex Combi-A Version C86



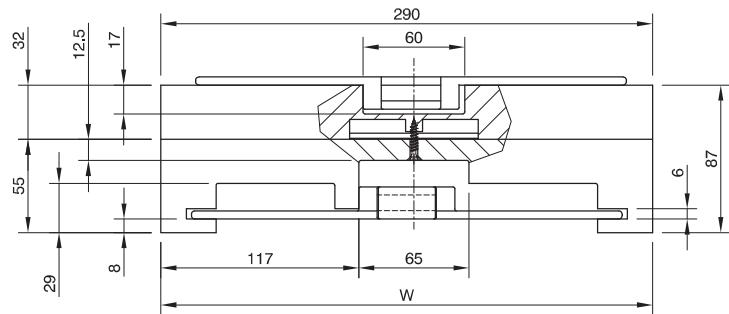
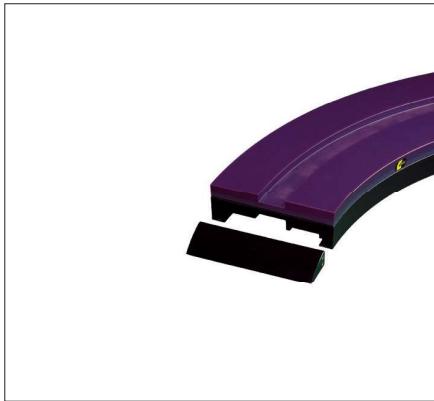
Number of Tracks	1
Width W	214 mm

Version C86

15°	724.36.16
30°	724.36.31
45°	724.36.46
60°	724.36.61
75°	724.36.76
90°	724.36.01

More than 1 track on request.

- For steel chains: 60/66 M 75 M, 66 M 75 RM.
- For plastic chains: HDFM 750 LF/SG.

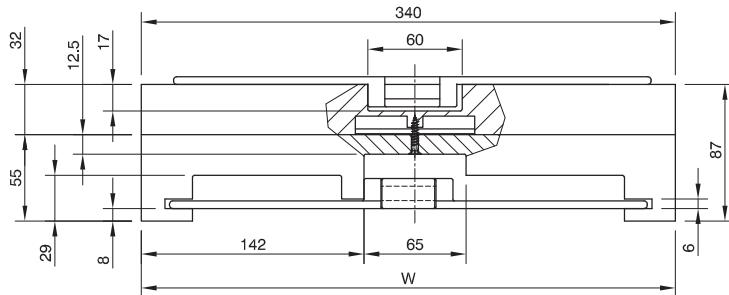
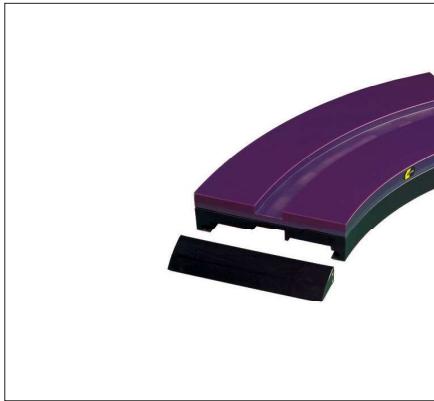
Magnetflex Combi-A Version C91

P. 32, 42

Number of Tracks	1
Width W	290 mm
Version C91	
15°	724.42.16
30°	724.42.31
45°	724.42.46
60°	724.42.61
75°	724.42.76
90°	724.42.01

More than 1 track on request.

- For plastic chains: HDFM 1000 LF/SG.

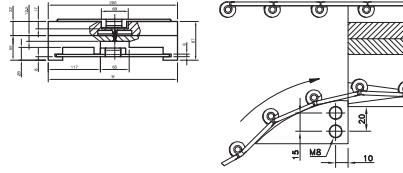
Magnetflex Combi-A Version C96

P. 32, 42

Number of Tracks	1
Width W	340 mm
Version C96	
15°	724.44.16
30°	724.44.31
45°	724.44.46
60°	724.44.61
75°	724.44.76
90°	724.44.01

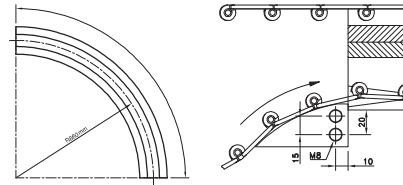
More than 1 track on request.

- For plastic chains: HDFM 1200 LF/SG.



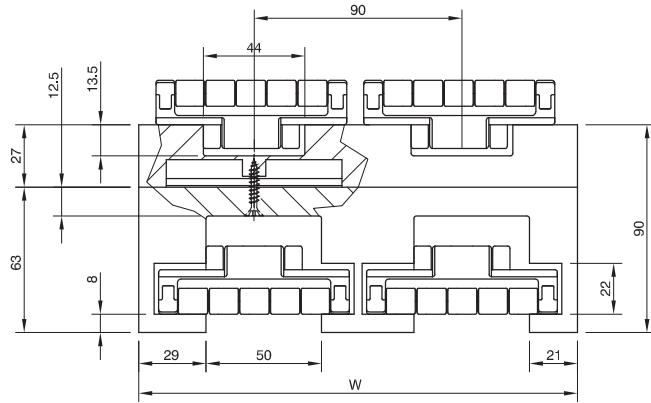
Radius

Return guide shoe

Radius
R = 860

Return guide shoe

Magnetflex Combi-A Version LBP2



Number of Tracks	1	2	3	4	5	6
Width W	100 mm	190 mm	280 mm	370 mm	460 mm	550 mm

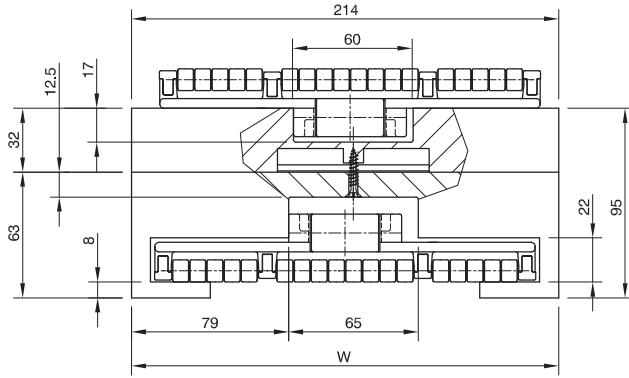
Version LBP2

15°	704.34.16	704.34.17	704.34.18	704.34.19	704.34.20	704.34.21
30°	704.34.31	704.34.32	704.34.33	704.34.34	704.34.35	704.34.36
45°	704.34.46	704.34.47	704.34.48	704.34.49	704.34.50	704.34.51
60°	704.34.61	704.34.62	704.34.63	704.34.64	704.34.65	704.34.66
75°	704.34.76	704.34.77	704.34.78	704.34.79	704.34.80	704.34.81
90°	704.34.01	704.34.02	704.34.03	704.34.04	704.34.05	704.34.06

More than 6 tracks on request.

- For plastic chains: RHMD 325 LBP.

Magnetflex Combi-A Version LBP861



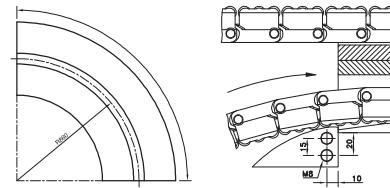
Number of Tracks	1
Width W	214 mm

Version LBP861

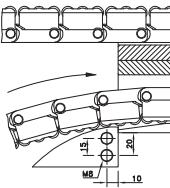
15°	724.47.16
30°	724.47.31
45°	724.47.46
60°	724.47.61
75°	724.47.76
90°	724.47.01

More than 1 track on request.

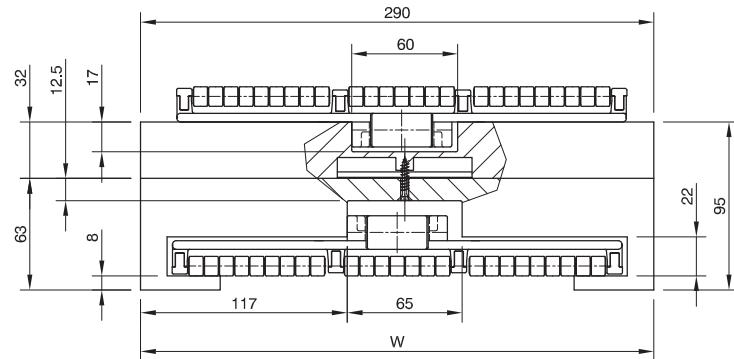
- For plastic chains: HDFM 750 LBP.



Radius



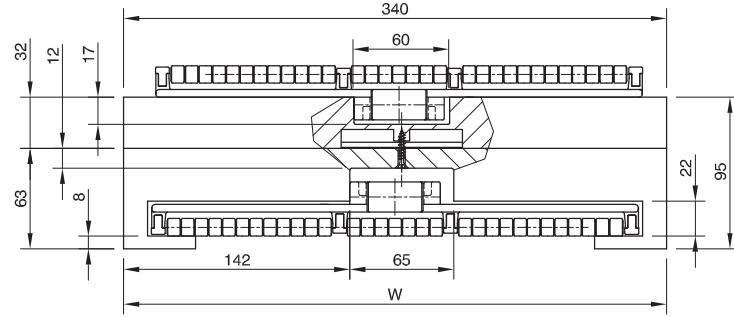
Return guide shoe

Magnetflex Combi-A Version LBP91

Number of Tracks	1
Width W	290 mm
Version LBP91	
15°	724.45.16
30°	724.45.31
45°	724.45.46
60°	724.45.61
75°	724.45.76
90°	724.45.01

More than 1 track on request.

- For plastic chains: HDFM 1000 LBP.

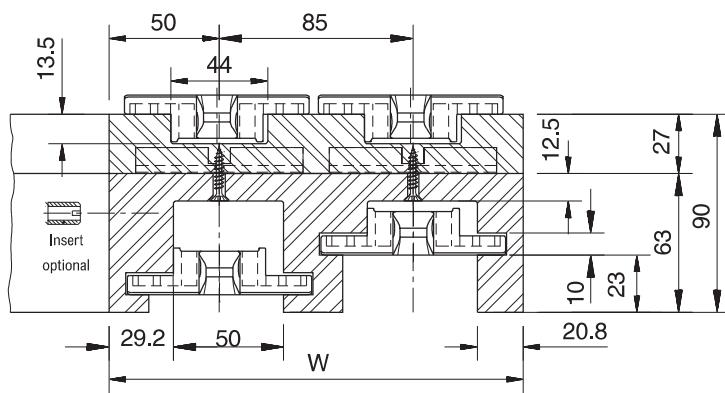
Magnetflex Combi-A Version LBP96

Number of Tracks	1
Width W	340 mm
Version LBP96	
15°	724.46.16
30°	724.46.31
45°	724.46.46
60°	724.46.61
75°	724.46.76
90°	724.46.01

More than 1 track on request.

- For plastic chains: HDFM 1200 LBP.

Magnetflex Combi-A Version CB6



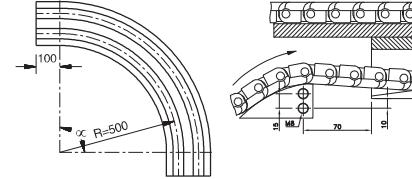
Number of Tracks	1	2	3	4	5	6
Width W	100 mm	185 mm	270 mm	355 mm	440 mm	525 mm

Version CB6

15°	604.14.16	604.14.17	604.14.18	604.14.19	604.14.20	604.14.21
30°	604.14.31	604.14.32	604.14.33	604.14.34	604.14.35	604.14.36
45°	604.14.46	604.14.47	604.14.48	604.14.49	604.14.50	604.14.51
60°	604.14.61	604.14.62	604.14.63	604.14.64	604.14.65	604.14.66
75°	604.14.76	604.14.77	604.14.78	604.14.79	604.14.80	604.14.81
90°	604.14.01	604.14.02	604.14.03	604.14.04	604.14.05	604.14.06

More than 6 tracks on request.

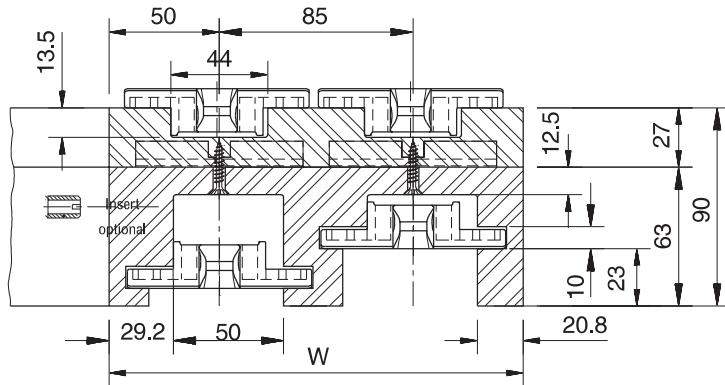
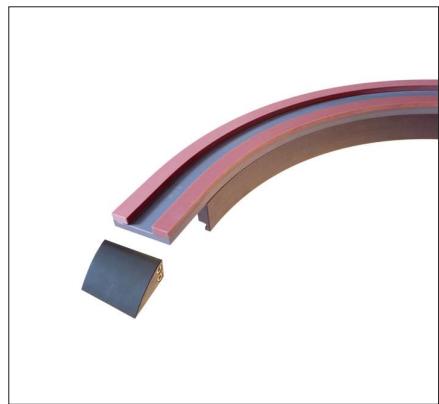
• For plastic chains: FGM 1050, FTM 1060, FGM 1040, FTM 1040.



Radius

Return guide shoe

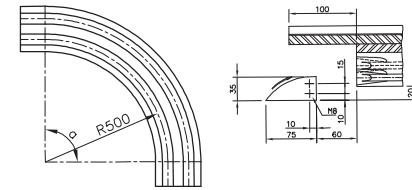
Magnetflex Combi-X Version CXB6



Number of Tracks	1	2	3	4	5	6
Width W	100 mm	185 mm	270 mm	355 mm	440 mm	525 mm

Version CXB6

15°	604.41.16	604.41.17	604.41.18	604.41.19	604.41.20	604.41.21
30°	604.41.31	604.41.32	604.41.33	604.41.34	604.41.35	604.41.36
45°	604.41.46	604.41.47	604.41.48	604.41.49	604.41.50	604.41.51
60°	604.41.61	604.41.62	604.41.63	604.41.64	604.41.65	604.41.66
75°	604.41.76	604.41.77	604.41.78	604.41.79	604.41.80	604.41.81
90°	604.41.01	604.41.02	604.41.03	604.41.04	604.41.05	604.41.06



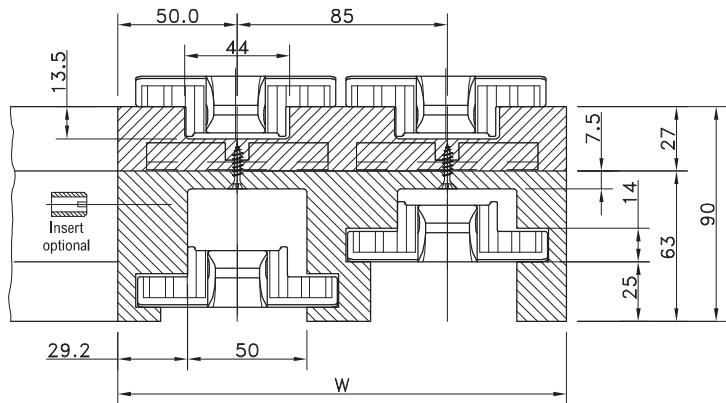
Radius

Return guide shoe

More than 6 tracks on request.

• For plastic chains: FGM 1050, FTM 1060, FGM 1040, FTM 1040.

Magnetflex Combi-A Version CC6



Number of Tracks	1	2	3	4	5	6
Width W	100 mm	185 mm	270 mm	355 mm	440 mm	525 mm

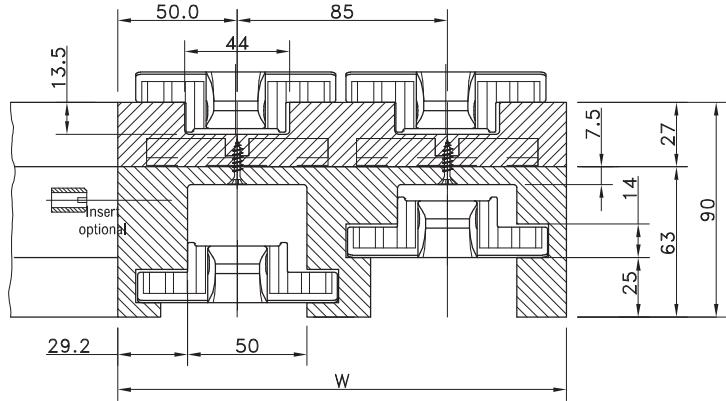
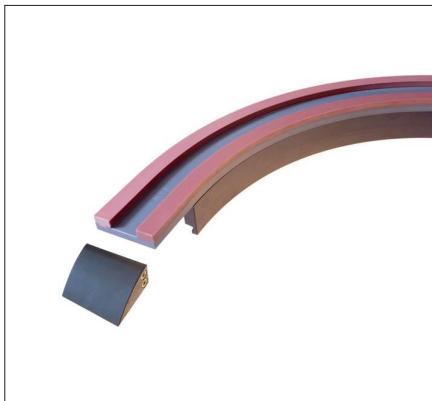
Version CC6

15°	614.02.16	614.02.17	614.02.18	614.02.19	614.02.20	614.02.21
30°	614.02.31	614.02.32	614.02.33	614.02.34	614.02.35	614.02.36
45°	614.02.46	614.02.47	614.02.48	614.02.49	614.02.50	614.02.51
60°	614.02.61	614.02.62	614.02.63	614.02.64	614.02.65	614.02.66
75°	614.02.76	614.02.77	614.02.78	614.02.79	614.02.80	614.02.81
90°	614.02.01	614.02.02	614.02.03	614.02.04	614.02.05	614.02.06

More than 6 tracks on request.

• For plastic chains: FTM 1055 K330.

Magnetflex Combi-X Version CXC6



Number of Tracks	1	2	3	4	5	6
Width W	100 mm	185 mm	270 mm	355 mm	440 mm	525 mm

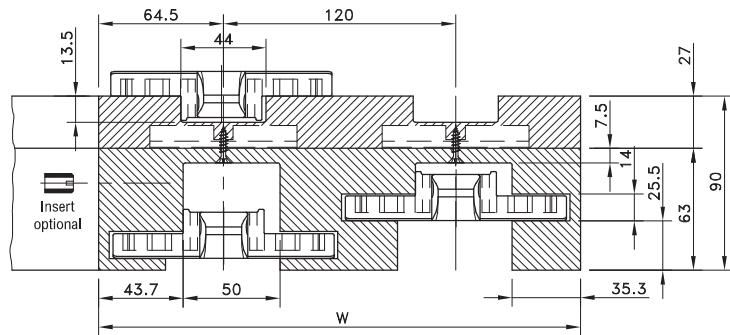
Version CXC6

15°	614.10.16	614.10.17	614.10.18	614.10.19	614.10.20	614.10.21
30°	614.10.31	614.10.32	614.10.33	614.10.34	614.10.35	614.10.36
45°	614.10.46	614.10.47	614.10.48	614.10.49	614.10.50	614.10.51
60°	614.10.61	614.10.62	614.10.63	614.10.64	614.10.65	614.10.66
75°	614.10.76	614.10.77	614.10.78	614.10.79	614.10.80	614.10.81
90°	614.10.01	614.10.02	614.10.03	614.10.04	614.10.05	614.10.06

More than 6 tracks on request.

• For plastic chains: FTM 1055 K330.

Magnetflex Combi-A Version CC21



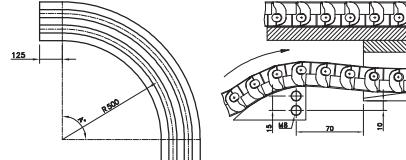
Number of Tracks	1	2	3	4
Width W	129 mm	249 mm	369 mm	489 mm

Version CC21

15°	614.08.16	614.08.17	614.08.18	614.08.19
30°	614.08.31	614.08.32	614.08.33	614.08.34
45°	614.08.46	614.08.47	614.08.48	614.08.49
60°	614.08.61	614.08.62	614.08.63	614.08.64
75°	614.08.76	614.08.77	614.08.78	614.08.79
90°	614.08.01	614.08.02	614.08.03	614.08.04

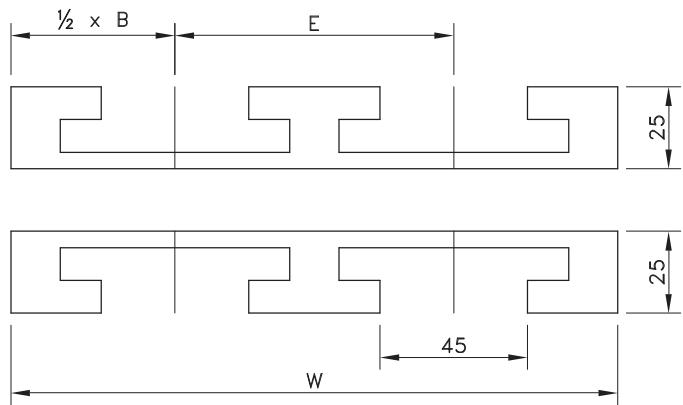
More than 4 tracks on request.

- For plastic chains: FTM 1055 K450.



Radius

Return guide shoe

KTX for single hinge chains

- P. 17, 18, 25
- P. 34, 36, 38, 39, 43, 44, 50, 52

Number of Tracks	1	2	3	Pitch E	Basic Width M	Radius R
				mm	mm	mm

Version KTX 013

Width W	100 mm	190 mm	280 mm	For 3.25" wide chains		
15°	LOKTX649933	LOKTX649943	LOKTX649953	90	100	500
30°	LOKTX649963	LOKTX649973	LOKTX649983			
45°	LOKTX649993	LOKTX650003	LOKTX650013			
60°	LOKTX650023	LOKTX650033	LOKTX650043			
75°	LOKTX650053	LOKTX650063	LOKTX650073			
90°	LOKTX650083	LOKTX650093	LOKTX650103			

Version KTX 018

Width W	125 mm	245 mm	365 mm	For 4.50" wide chains		
15°	LOKTX650113	LOKTX650123	LOKTX650133	120	125	610
30°	LOKTX650143	LOKTX650153	LOKTX650163			
45°	LOKTX650173	LOKTX650183	LOKTX650193			
60°	LOKTX650203	LOKTX650213	LOKTX650223			
75°	LOKTX650233	LOKTX650243	LOKTX650253			
90°	LOKTX650263	LOKTX650273	LOKTX650283			

Version KTU 013

Width W	100 mm	190 mm	280 mm	For 3.25" wide chains		
15°	787.02.77	787.0 8.24	787.08.25	90	100	500
30°	787.05.60	787.08.29	787.08.30			
45°	787.03.08	787.04.06	787.08.34			
60°	787.05.71	787.08.38	787.08.39			
75°	787.05.77	787.08.43	787.08.44			
90°	787.00.02	787.00.51	787.00.50			

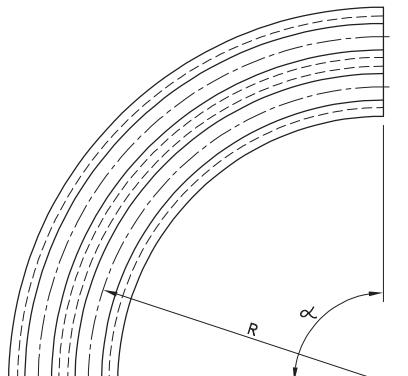
Version KTU 018

Width W	125 mm	245 mm	365 mm	For 4.50" wide chains		
15°	787.08.49	787.08.50	787.08.51	120	125	610
30°	787.08.55	787.08.56	787.08.57			
45°	787.07.37	787.08.61	787.08.62			
60°	787.08.66	787.08.67	787.08.68			
75°	787.08.72	787.08.73	787.08.74			
90°	787.01.09	787.00.87	787.01.10			

Version KTU 030

Width W	200 mm	395 mm	590 mm	For 7.50" wide chains		
15°	787.08.80	787.08.81	787.08.82	195	200	610
30°	787.08.86	787.08.87	787.08.88			
45°	787.08.92	787.08.93	787.08.94			
60°	787.08.98	787.08.99	787.09.00			
75°	787.09.04	787.09.05	787.09.06			
90°	787.00.07	787.01.11	787.01.12			

The code nr. includes both upper and under part.



For steel chains:

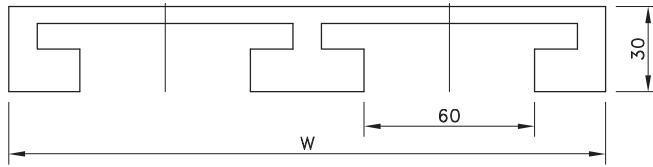
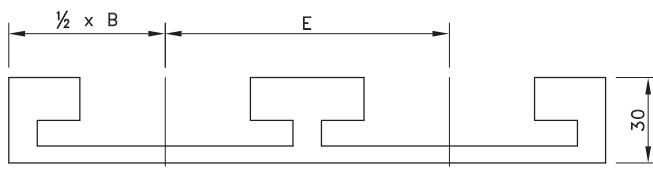
- 8811 TAB
- 881 TAB
- 66 T 72 RM

For plastic chains:

- 880 TAB
- 880 TAB BO
- 879 TAB
- 879 TAB BO
- 880 TAB BOT
- 1050 TAB
- 1055 TAB

KTU for single hinge chains

KTU 200 For Heavy Duty Chains



Number of Tracks	1	2	3	Pitch E	Basic Width M	Radius R
				mm	mm	mm

Version KTU 215

Width W	110 mm	210 mm	310 mm	For 3.25" and 3.75" wide		
15°	787.12.09	787.12.10	787.12.11	100	110	700
30°	787.12.15	787.12.16	787.12.17			
45°	787.12.21	787.12.22	787.12.23			
60°	787.12.27	787.12.28	787.12.29			
75°	787.12.33	787.12.34	787.12.35			
90°	787.00.05	787.12.39	787.12.40			

Version KTU 218

Width W	130 mm	250 mm	370 mm	For 4.50" wide chains		
15°	787.11.08	787.11.09	787.11.10	120	130	610
30°	787.11.14	787.11.15	787.11.16			
45°	787.04.69	787.11.20	787.11.21			
60°	787.04.07	787.11.25	787.11.26			
75°	787.11.30	787.11.31	787.11.32			
90°	787.02.80	787.07.80	787.11.36			

Version KTU 230

Width W	210 mm	405 mm	600 mm	For 7.50" wide chains		
15°	787.11.40	787.11.41	787.11.42	195	210	610
30°	787.11.46	787.11.47	787.11.48			
45°	787.04.68	787.11.52	787.11.53			
60°	787.11.57	787.11.58	787.11.59			
75°	787.11.63	787.11.64	787.11.65			
90°	787.00.54	787.11.69	787.11.70			

Version KTU 240

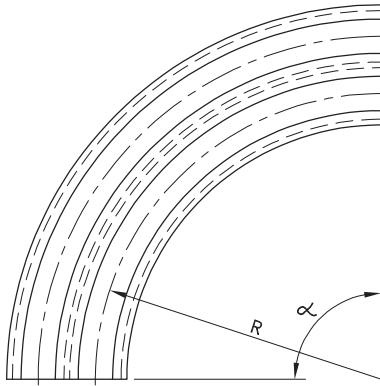
Width W	270 mm	530 mm	790 mm	For 10.00" wide chains		
15°	787.11.74	787.11.75	787.11.76	260	270	610
30°	787.11.80	787.11.81	787.11.82			
45°	787.11.86	787.11.87	787.11.88			
60°	787.11.92	787.11.93	787.11.94			
75°	787.11.98	787.11.99	787.12.00			
90°	787.00.06	787.03.26	787.12.04			

Version KTU 248

Width W	320 mm	630 mm	940 mm	For 12.00" wide chains *		
15°	787.12.44	787.12.45	787.12.46	310	320	610
30°	787.12.50	787.12.51	787.12.52			
45°	787.12.56	787.12.57	787.12.58			
60°	787.12.62	787.12.63	787.12.64			
75°	787.12.68	787.12.69	787.12.70			
90°	787.00.21	787.12.74	787.12.75			

* Not for LBP 1200 chains.

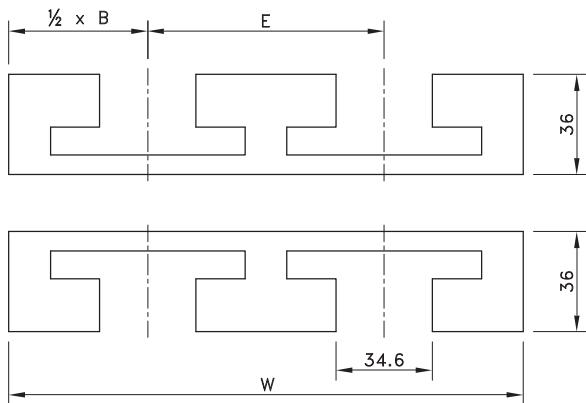
The code nr. includes both upper and under part.



For plastic chains:

- 882 TAB
- 883 TAB
- HDF

KTU 300 For PlateTop Chains



Number of Tracks	1	2	3	Pitch E	Basic Width B	Radius R
				mm	mm	mm

Version KTU 313

Width W	100 mm	190 mm	280 mm	For 3.25" wide chains		
15°	787.09.13	787.09.14	787.09.15			
30°	787.09.19	787.09.20	787.09.21			
45°	787.09.25	787.09.26	787.09.27			
60°	787.09.31	787.09.32	787.09.33			
75°	787.09.37	787.09.38	787.09.39			
90°	787.01.13	787.01.14	787.01.15			

Version KTU 318

Width W	125 mm	245 mm	365 mm	For 4.50" wide chains		
15°	787.09.45	787.09.46	787.09.47			
30°	787.09.51	787.09.52	787.09.53			
45°	787.07.50	787.09.57	787.09.58			
60°	787.09.62	787.09.63	787.09.64			
75°	787.09.68	787.09.69	787.09.70			
90°	787.01.16	787.01.17	787.01.18			

Version KTU 324

Width W	160 mm	320 mm	480 mm	For 6.00" wide chains		
15°	787.09.77	787.09.78	787.09.79			
30°	787.09.83	787.09.84	787.09.85			
45°	787.09.89	787.09.90	787.09.91			
60°	787.09.95	787.09.96	787.09.97			
75°	787.10.01	787.10.02	787.10.03			
90°	787.01.19	787.01.20	787.01.21			

Version KTU 330

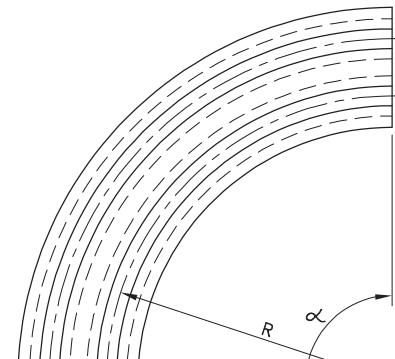
Width W	200 mm	395 mm	590 mm	For 7.50" wide chains		
15°	787.10.10	787.10.11	787.10.12			
30°	787.10.16	787.10.17	787.10.18			
45°	787.10.22	787.10.23	787.10.24			
60°	787.10.28	787.10.29	787.10.30			
75°	787.10.34	787.10.35	787.10.36			
90°	787.01.22	787.01.23	787.01.24			

Version KTU 340

Width W	260 mm	520 mm	780 mm	For 10.00" wide chains		
15°	787.10.43	787.10.44	787.10.45			
30°	787.10.49	787.10.50	787.10.51			
45°	787.04.70	787.10.55	787.10.56			
60°	787.10.60	787.10.61	787.10.62			
75°	787.10.66	787.10.67	787.10.68			
90°	787.01.25	787.01.26	787.01.27			

Version KTU 348

Width W	310 mm	620 mm	930 mm	For 12.00" wide chains		
15°	787.10.75	787.10.76	787.10.77			
30°	787.10.81	787.10.82	787.10.83			
45°	787.10.87	787.10.88	787.10.89			
60°	787.10.93	787.10.94	787.10.95			
75°	787.10.99	787.11.00	787.11.01			
90°	787.01.28	787.01.29	787.01.30			

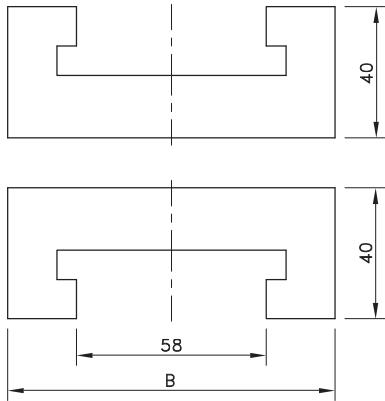


For plate top chains:

- 1873 TAB
- 1874 TAB
- 3873 TAB

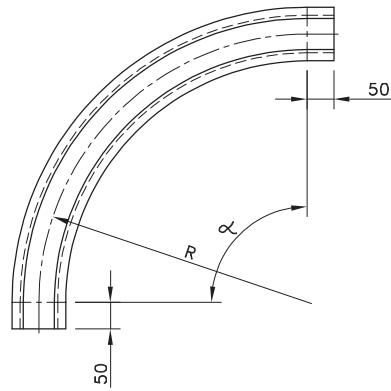
The code nr. includes both upper and under part.

KTU 500 For Multiflex Chains



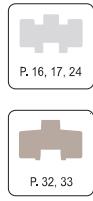
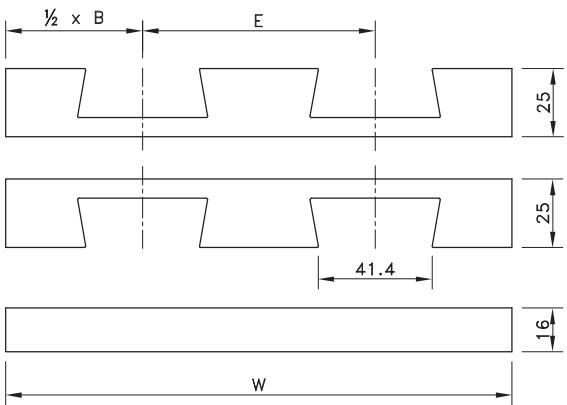
Number of Tracks	1		Basic Width B mm
Version KTU 508			
Radius	250 mm	500 mm	For 1700 TAB K
15°	787.12.79	787.12.89	100
30°	787.12.80	787.04.35	
45°	787.12.81	787.12.90	
60°	787.12.82	787.12.91	
75°	787.12.83	787.12.92	
90°	787.03.31	787.01.81	

The code nr. includes both upper and under part.



For plastic Multiflex chains:
• 1700 TAB K

KSU for single hinge chains



Number of Tracks	1	2	3	Pitch E	Basic Width B	Radius R
	mm	mm	mm	mm	mm	mm

Version KSU 013

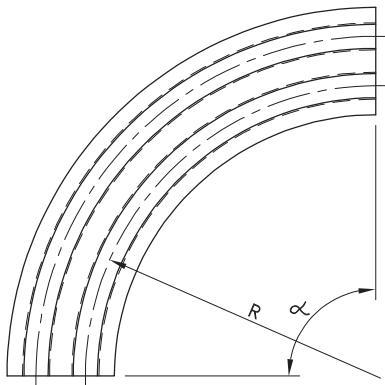
Width W	100 mm	190 mm	280 mm	For 3.25" wide chains		
15°	787.13.03	787.13.04	787.13.05			
30°	787.02.50	787.13.09	787.13.10			
45°	787.02.51	787.13.14	787.13.15			
60°	787.13.19	787.13.20	787.13.21			
75°	787.13.25	787.13.26	787.13.27			
90°	787.00.85	787.00.97	787.00.75			

Version KSU 018

Width W	125 mm	245 mm	365 mm	For 4.50" wide chains		
15°	787.13.33	787.13.34	787.13.35			
30°	787.13.39	787.13.40	787.13.41			
45°	787.13.45	787.13.46	787.13.47			
60°	787.13.51	787.13.52	787.13.53			
75°	787.13.57	787.13.58	787.13.59			
90°	787.00.17	787.00.98	787.00.99			

Version KSU 030

Width W	200 mm	395 mm	590 mm	For 7.50" wide chains		
15°	787.13.66	787.13.67	787.13.68			
30°	787.13.72	787.13.73	787.13.74			
45°	787.13.78	787.13.79	787.13.80			
60°	787.13.84	787.13.85	787.13.86			
75°	787.13.90	787.13.91	787.13.92			
90°	787.00.94	787.01.00	787.01.01			



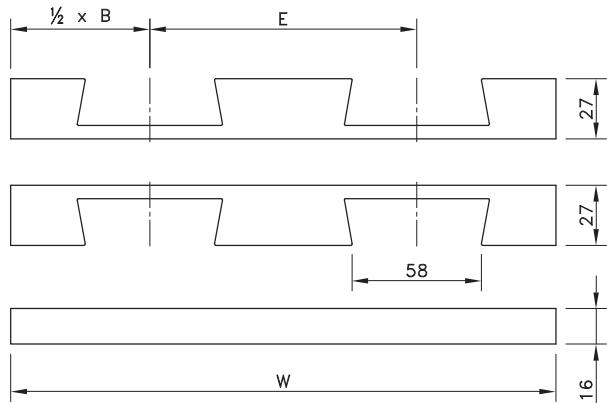
For steel chains:

- 8811
- 881
- 66 B 72 RM

For plastic chains:

- 880
- 879

KSU for Heavy Duty chains



Number of Tracks	1	2	3	Pitch E	Basic Width B	Radius R
				mm	mm	mm

Version KSU 218

Width W	125 mm	245 mm	365 mm	For 4.50" wide chains		
15°	787.13.99	787.14.00	787.14.01	120	125	610
30°	787.14.05	787.14.06	787.14.07			
45°	787.14.11	787.14.12	787.14.13			
60°	787.14.17	787.14.18	787.14.19			
75°	787.14.23	787.14.24	787.14.25			
90°	787.00.95	787.01.02	787.01.03			

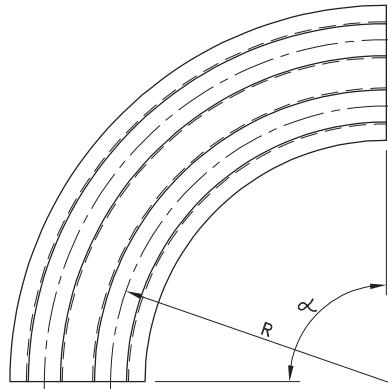
Version KSU 230

Width W	200 mm	395 mm	590 mm	For 7.50" wide chains		
15°	787.14.32	787.14.33	787.14.34	195	200	610
30°	787.14.38	787.14.39	787.14.40			
45°	787.14.44	787.14.45	787.14.46			
60°	787.14.50	787.14.51	787.14.52			
75°	787.14.56	787.14.57	787.14.58			
90°	787.00.96	787.01.04	787.01.05			

Version KSU 240

Width W	265 mm	525 mm	785 mm	For 10.00" wide chains		
15°	787.14.65	787.14.66	787.14.67	260	265	610
30°	787.14.71	787.14.72	787.14.73			
45°	787.14.77	787.14.78	787.14.79			
60°	787.14.83	787.14.84	787.14.85			
75°	787.14.89	787.14.90	787.14.91			
90°	787.01.06	787.01.07	787.01.08			

The code nr. includes both upper and under part.



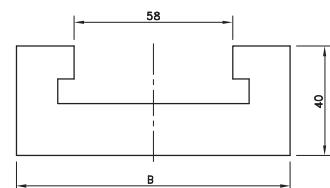
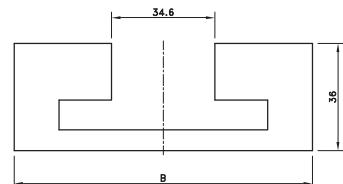
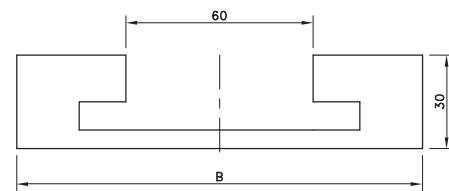
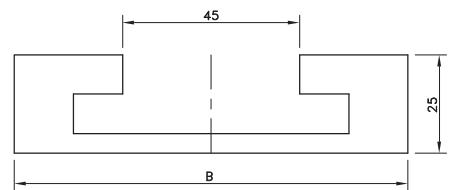
For plastic chains:

- 882

STU for Tab Chains

P. 17, 18, 25

Type	Code Number	Basic Width B	For Chain Types
Version STU			
STU 013	787.90.09	100	• 8811 TAB • 881 TAB • 880 TAB/BO/BOT • 879 TAB/BO • RH/RHD • 1050/1055 TAB
STU 018	787.90.04	130	
Version STU 200			
STU 218	787.90.17	130	• 882 TAB • 883 TAB • HDF
STU 230	787.90.05	210	
STU 240	787.90.06	270	
STU 248	787.90.07	320	
Version STU 300			
STU 313	787.45.27	100	• 1873 TAB • 1874 TAB • 3873 TAB
STU 318	787.47.56	125	
STU 324	787.47.97	160	
STU 330	787.46.85	200	
STU 340	787.48.04	260	
STU 348	787.90.16	310	
Version STU 500			
STU 508	787.40.74	100	• 1700 TAB K • 1713 TAB K
STU 515	787.90.11	110	
STU 540	787.90.20	270	



SSU for Bevel Chains



Type	Code Number	Basic Width B	For Chain Types
Version SSU			
SSU 013	787.90.02	100	• 8811 • 881 • 880 • 879
SSU 018	787.90.18	130	
Return Plates			
SSU 013 P	787.90.03	100	• 8811 • 881 • 880 • 879
SSU 018 P	787.90.19	130	

All straight tracks have a standard length of 2 meters; other lengths upon request.

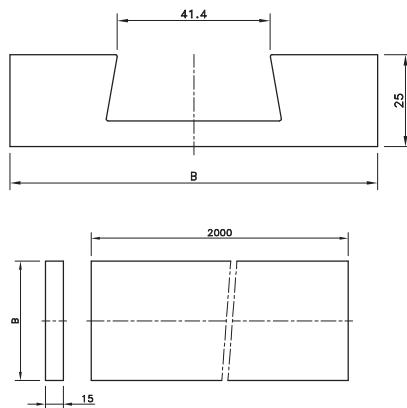


Table Belt Widths

Belt Series	Standard (uncut)			Non -standard (cut)			MTW	
	Minimum Belt Width	Belt width Increments	Minimum Belt Width	Belt width Increments	Moulded to Width Belts			
500	85 mm	85 mm	85 mm	on request	-			
515	4"	1"	2"	1/2"	-			
1505 imperial	3"	3"	4 1/2"	3/4"	-			
1505 metric	85 mm	85 mm	85 mm	on request	-			
1506	3"	3"	4 1/2"	3/4"	-			
1505 SG	85 mm	85 mm	85 mm	on request	-			
8500	6"	6"	2 1/3"	1/3"	2 1/3" - 3 1/4" - 4 1/2" - 7 1/2" - 85 mm			
5935	6"	3"	3"	3/4"	-			
5936	6"	3"	2 1/4"	3/4"	-			
1000	85 mm	85 mm	55 mm	5 mm	-			
1000 SG	85 mm	85 mm	80 mm	10 mm	-			
1015	4"	1"	4"	1/2" **	-			
1005	85 mm	85 mm	85 mm	17 mm	-			
1005 SG	170 mm	85 mm	85 mm	17 mm	-			
7705	6"	3"	5"	1/2"	3 1/4" - 4 1/2" - 7 1/2"			
7706	6"	3"	5"	1/2"	3 1/4" - 4 1/2" - 7 1/2"			
7708	9"	3"	5"	1/2"	-			
6300	255 mm	75 mm	225 mm	on request	-			
2000	3"	3"	3"	1 1/2"	-			
2010	6"	2"	3 1/3"	3/4"	-			
6990	9"	3"	5"	1/2"	-			
3125	-	-	-	-	12"			
505	255 mm	85 mm	153 mm	17 mm	-			
1255	255 mm	85 mm	153 mm	17 mm	-			
1255 SG	255 mm	85 mm	153 mm	17 mm	-			
1265	255 mm	85 mm	255 mm	17 mm	-			
1275	255 mm	85 mm	237 mm	17 mm	-			
1285	425 mm	85 mm	357 mm	17 mm	-			
7956	-	-	-	-	6" - 12" - 15" - 18" - 24" - 30"			
390	6 inch - 152.4mm	2 inch - 50.8mm	6 inch - 152.4mm	2 inch - 50.8mm	-			
590	4 inch - 101.6mm	0.5 inch - 12.7mm	4 inch - 101.6mm	0.5 inch - 12.7	-			
1090	4 inch - 101.6mm	0.5 inch - 12.7mm	4 inch - 101.6mm	0.5 inch - 12.7	-			
6990 HYB	12 inch - 305mm	3 inch - 76.2mm	12 inch - 305mm	3 inch - 76.2mm	-			
3122HYB (MTW)	4 inch - 101.6mm	-	-	-	4 inch - 101.6mm			
3125HYB (MTW)	4 inch - 101.6mm	-	-	-	4 inch - 101.6mm			
3120HYB	12 inch - 305mm	4 inch - 101.6mm	8 inch - 203.2mm	4 inch - 101.6mm				

*) after 12" belt width increments are 1" - **) after 24" belt width increments are 1" - (***) smaller sizes on request

Code nr.	Width												

Code Numbers for 500, 1000, 1005, 1500, 505 and 1200-Series

10	85	21	1020	32	1955	43	2890	54	3825	65	4760	76	5695
11	170	22	1105	33	2040	44	2975	55	3910	66	4845	77	5780
12	255	23	1190	34	2125	45	3060	56	3995	67	4930	78	5865
13	340	24	1275	35	2210	46	3145	57	4080	68	5015	79	5950
14	425	25	1360	36	2295	47	3230	58	4165	69	5100	80	6035
15	510	26	1445	37	2380	48	3315	59	4250	70	5185	81	6120
16	595	27	1530	38	2465	49	3400	60	4335	71	5270		
17	680	28	1615	39	2550	50	3485	61	4420	72	5355		
18	765	29	1700	40	2635	51	3570	62	4505	73	5440		
19	850	30	1785	41	2720	52	3655	63	4590	74	5525		
20	935	31	1870	42	2805	53	3740	64	4675	75	5610		

Code nr.	Width												

Code Numbers for 2000- and 2500-Series

10	76	3	22	991	39	34	1905	75	46	2819	111	58	3734	147
11	152	6	23	1067	42	35	1981	78	47	2896	114	59	3810	150
12	229	9	24	1143	45	36	2057	81	48	2972	117	60	3886	153
13	305	12	25	1219	48	37	2134	84	49	3048	120	61	3962	156
14	381	15	26	1295	51	38	2210	87	50	3124	123	62	4039	159
15	457	18	27	1372	54	39	2286	90	51	3200	126	63	4115	162
16	533	21	28	1448	57	40	2362	93	52	3277	129	64	4191	165
17	610	24	29	1524	60	41	2438	96	53	3353	132	65	4267	168
18	686	27	30	1600	63	42	2515	99	54	3429	135	66	4343	171
19	762	30	31	1676	66	43	2591	102	55	3505	138	67	4420	174
20	838	33	32	1753	69	44	2667	105	56	3581	141	68	4496	177
21	914	36	33	1829	72	45	2743	108	57	3657	144	69	4572	180

Product	Material Chain	Material Pin
STEEL SLATBAND CHAINS		
10-Series	AISI 430 (1.4016) special 17% chrome stainless steel for improved corrosion resistance, wearlife and strength	AISI 431 (1.4057)
60-Series	Special chrome-nickel stainless steel for excellent sliding properties, improved corrosion resistance, long wearlife and high strength	AISI 431 (1.4057)
60-Series HB	Special chrome-nickel stainless steel for excellent sliding properties, improved corrosion resistance, long wearlife and high strength	AISI 431 (1.4057) hardened
66-Series XHB	Special chrome-nickel stainless steel for excellent sliding properties, improved corrosion resistance, long wearlife and high strength	Special alloy Process hardened
SS 802/812	Ferritic chrome stainless steel for mix of good wear life and high strength	AISI 431 (1.4057)
SS 805/815/881	Austenitic chrome-nickel stainless steel with properties similar to 18/8 material, offering good chemical resistance	Austenitic stainless steel
Rubber top	Special elastomere with a hardness of 70 Shore A	
Plastic Slatband Chains		
BWX	Polyamide composite for extended wear life in abrasive circumstances up to five times compared to plain acetal; to be used in dry running glass handling applications and when the chain is subjected to sand and dirt. Colour: Black	Stainless steel (1.4057)
DKA	Aramidre reinforced acetal (POM) for wet or dry abrasive conditions, offering enhanced wear properties over plain acetals in combination with the low friction of a lubricated material. This material is available on request for a selected range of TableTop products.	
DRY-PT	Advanced performance polymer alloy designed specifically for run dry applications. Colour: Lime Green	
GLA	Especially designed material for glass manufacturing. Extremely suited for high abrasion environments, high humidity surroundings and for low to medium speed applications. Black toughened abrasion resistance Acetal. Can be easily cleaned with water.	
HP	High Performance internally lubricated acetal (POM), for reduced wear up to 40% over plain acetal; intended for dry running or reduced lubrication and high-speed applications. Colour: Braun	
LF	Low Friction acetal (POM) and special blend of lubricants for reduced wear up to 15% over plain acetal; intended for high-output applications at moderate to high speeds. Colour: light brown	
PSX	Advanced performance polymer alloy designed specifically for run dry applications. Colour: grey	
SuperGrip	Wear resistant polyester. Colour: anthracite. Rubber top material: special elastomere with a hardness of 70 Shore A. Colour: aubergine	
XLA	Wear resistant, extra low friction XLA-acetal with special selflubricating additives. Colour: anthracite Rollers are made of special wear resistant and sound absorbing plastic; colour: aubergine. Roller shafts: stainless steel AISI 304 (1.4301)	
XLG	Internally lubricated, extra low friction acetal for improved wearlife and high strength; FDA approved. Colour: green-blue	
PLATE TOP CHAINS		
Base chain Plate Top	Standard: Carbon steel	
	SS: Stainless steel	
	LF acetal (POM) and special blend of lubricants for reduced wear up to 15% over plain acetal. Colour: light brown	
	HP internally lubricated acetal (POM) for reduced wear up to 40% over plain acetal. Colour: grey	
	BWX Polyamide composite for extended wear life in abrasive circumstances up to five times compared to plain acetal. Colour: Black	

Product	Material Belt
Plastic Modular Conveyor Belts	
AS	Acetal with improved electrical conductive properties, reducing the build-up of static electricity. Colour: black
BHT*	Polypropylene for high temperature applications. FDA-approved. Colour: blue
BLT*	Polyethylene for low temperature applications; high impact resistance, FDA-approved. Colour blue
SMB*	Acetal for high pressure and high speed, due to the hard surface; good abrasion resistance. FDA-approved. Colour blue
BSM	Acetal with high resistance against wear and superficial damage. Colour: black
BWX	Polyamide composite for extended wear life up to five times compared to acetal materials; to be used in dry running glass handling applications where abrasive shards of glass can wear other materials rapidly; it can also be used in applications where the belt is subjected to sand and dirt. Colour: Black
DKA	Aramid reinforced acetal (POM) for wet or dry abrasive conditions, offering enhanced wear properties over plain acetals in combination with the low friction of a lubricated material. This material is available on request for a selected range of TableTop products.
DRY-PT	Advanced performance polymer alloy designed specifically for run dry PET applications. Colour: Lime Green
DTS-C® transfer	Super tough reinforced polyamide, wear and abrasion resistant, extra high strength. Colour: White
Finger transfer 2500	Mounting block: MCC 1001; high grade mix of UHMWPE. Colour: black Fingers: Reinforced BPR-Polypropylene. Colour: green-blue
FRPLUS	Flame Retardant Low Friction (metallic silver)
FR-PA	Flame Retardant Polyamide
GLA	Especially designed material for glass manufacturing. Extremely suited for high abrasion environments, high humidity surroundings and for low to medium speed applications. Black toughened abrasion resistance Acetal. Can be easily cleaned with water.
HP	High Performance internally lubricated acetal (POM), for reduced wear up to 40% over plain acetal; intended for dry running or reduced lubrication and high-speed applications. Colour: Braun
HT	Polypropylene for applications with high temperatures; good chemical resistance. Colour: beige
LF	Low Friction acetal (POM) and special blend of lubricants for reduced wear up to 15% over plain acetal; intended for high-output applications at moderate to high speeds. Colour: light brown
Profile fingerplates 1000/2000	Stainless steel AISI 304 (1.4301)
PSX	Advanced performance polymer alloy designed specifically for run dry applications. Colour: grey
SMB*	Acetal for high pressure and high speed, due to the hard surface; good abrasion resistance. FDA-approved. Colour blue
WHT*	Polypropylene for high temperature applications. FDA-approved. Colour: white
WLT*	Polyethylene for low temperature applications; high impact resistance, FDA-approved. Colour: white
WSM*	Acetal for high pressure and high speed, due to the hard surface; good abrasion resistance. FDA-approved. Colour: white
XP	Wear resistant polypropylene with excellent long term heat stability – up to 104°C – and a very good chemical resistance; FDA approved. Colour: light green
XLA	Internally lubricated, extra low friction acetal for improved wearlife and high strength. Colour: anthracite
XLBP	Wear resistant, extra low friction XLA-acetal with special selflubricating additives. Colour: Grey Rollers are made of special wear resistant and sound absorbing plastic; colour: Lime Green Roller shafts: stainless steel AISI 304 (1.4301)
XLG	Internally lubricated, extra low friction acetal for improved wearlife and high strength; FDA approved. Colour: green-blue

Multiflex and Case Conveyor Chain

BWX	Polyamide composite for extended wear life in abrasive circumstances up to five times compared to plain acetal. Colour: black.	Stainless steel 1700 K: zinc plated stainless steel
Corner disc Hub	Reinforced Polyamide HP Low Friction acetal (ND 1700 FL/TR): brass (880)	
HP	High Performance internally lubricated acetal (POM) for reduced wear up to 40% over plain acetal. Colour: brown	Stainless steel
LF	Low Friction acetal (POM) and special blend of lubricants for reduced wear up to 15% over plain acetal. Colour: light brown	Stainless steel 1700 K: zinc plated stainless steel
WLF	Low Friction acetal (POM) and special blend of lubricants for reduced wear up to 15% over plain acetal. Colour: white	Stainless steel 1700 K: zinc plated stainless steel

* Comply with the relevant requirements as laid down in: Framework Regulation (EC) 1935/2004 (dated 27-10-2004). EU Commission Regulation (EU) 10/2011 relating to plastic materials (tested according to EC Directive 97/48/EC; Migration testing (2nd amendment of 82/711/EEC) and EC Directive 85/572/EC; List of simulants).

Part	Material
	Curves
Combi-X Curves	MCC5000 with solid lubricants. This results in lower friction and longer guide wear life meaning less energy consumption and lower maintenance cost.
Upper part of Combi-A and CIP-curves	MCC 1200, ultra high molecular weight polyethylene, for optimum wear and abrasion resistance with a high molecular weight. Colour: aubergine
Upper part of Combi-G curves	MCC 2000, ultra high molecular weight polyethylene, with specially integrated ceramic additives, for superior abrasion resistance with a high molecular weight. Colour: green-yellow
Upper part of Combi-S curves	MCC 3500, special polyamide for optimum wear resistance in dry running lines where plastic chains run at high speeds. Colour: Black
All return parts	MCC 1002, high grade mix of ultra high molecular weight polyethylene, for good wear and abrasion resistance with a high molecular weight. Colour: black
Cover plates	Stainless steel AISI 430 (1.4016)
Screws	Stainless steel
Inserts (optional)	Brass
Return guide shoe	MCC 1200, ultra high molecular weight polyethylene, for good wear and abrasion resistance with a high molecular weight. Colour: black
Tubes in CIP-curves	Stainless steel AISI 303 (1.4305)
Nozzles in CIP-curves	Stainless steel AISI 303 (1.4305)
Tab curves - inserts (optional)	MCC 1003, ultra high molecular weight polyethylene, for good wear and abrasion resistance.

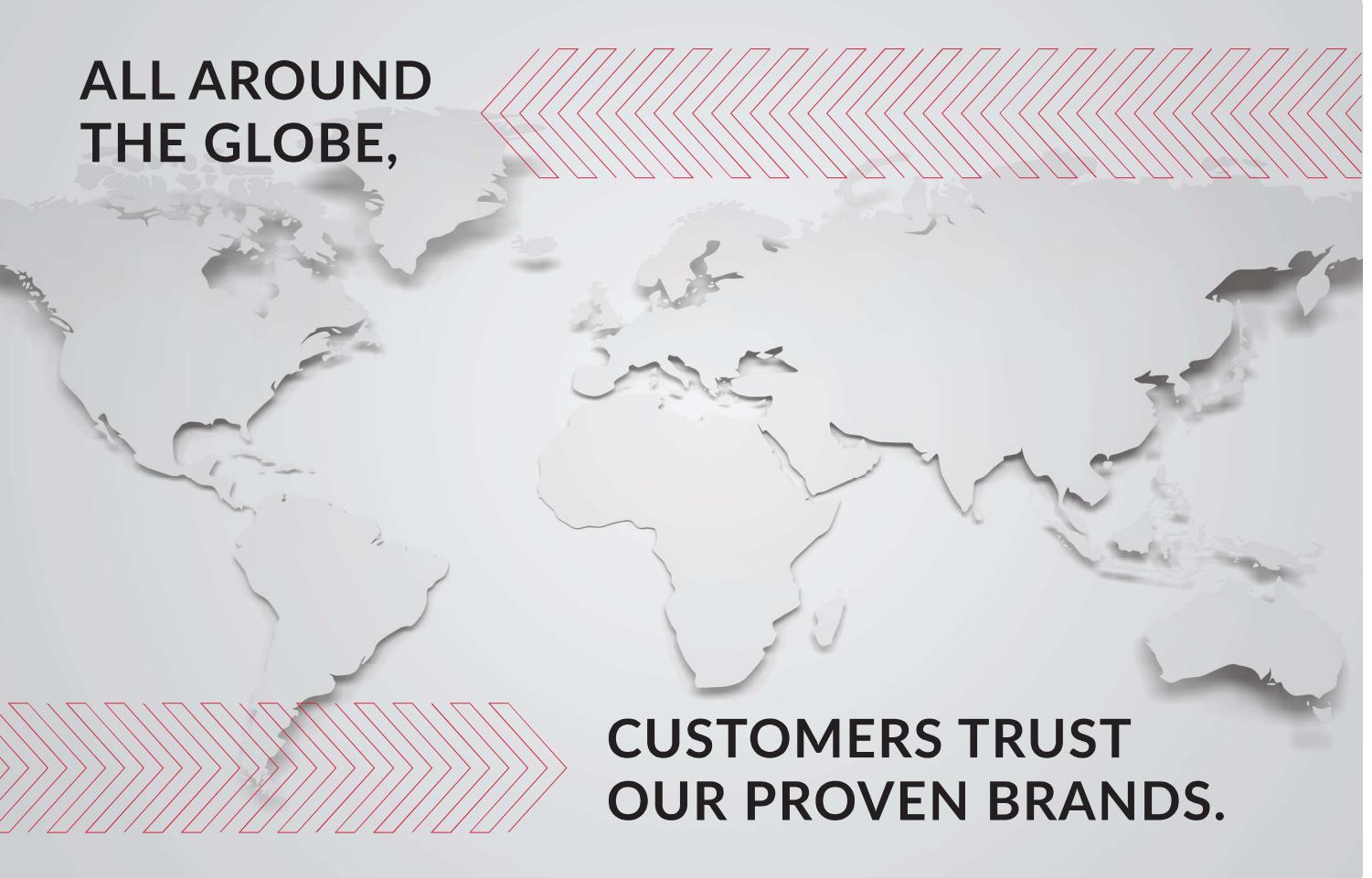
Sprocket	Material
Sprockets and Idlers for Tabletop Chains	
N/NS/NSH	Super tough reinforced polyamide, wear and abrasion resistant
KU(S)/KT/NS(T)/N(T)/SD	Polyamide
ST	Carbon steel
Bolts	Stainless steel AISI 304 (1.4301)
Inserts	Brass
Sprockets and Idlers for Multiflex Chains	
KU/KUS/N/NT	Polyamide
ZN	Zinc plated steel
CI	Cast iron
Sprockets for Case Conveyor Chains	
KU	Polyamide
SR	Super tough reinforced polyamide, wear and abrasion resistant
Hub	Carbon steel with black finish or stainless steel
Sprockets for Modular Belts	
NS 500/1000/ NSH1500/1005 NS 1500/5996/5700/7700/8500/7956 N 1500 NS 2500 RPA	Reinforced polyamide; extra high strength, wear and abrasion resistant
KU/KUS 500/1000/505/1255 KU 1500/3125/5936/7700/8500/7956 KUS 1500/7700/3125	Polyamide; super tough, wear and abrasion resistant
KUS 1005/505/1255	Special plastic; super tough, wear and abrasion resistant
KU 1010 KU 2010	Polyethylene
N 5996/4700/5936 N/NS 2000	POM Acetal; wear resistant
Bolts and nuts	Stainless steel AISI 304 (1.4301)
Inserts	Brass

Chain	Page	Belt	Page	Sprocket	Page	Curve/straight track	page
10 M	16	390	132	CH CC	88	505 TAB CURVE	215
10 S	10	500 FG	135	CI 1757	82	1200 TAB CURVE	220
10 T	18	500 FGP	135	KT 800	62	C1	103
60 M	16, 19	505 RBP	214	KU 75	58	C2	103
60 S	10, 11, 12, 14	590	136	KU 600	88	C3	104
66 M	16, 19, 24, 25	905 Nosebar	145	KU 815	55	C4	104
66 S	11, 12, 21, 22, 23	1000 CLICK-COMB	161	KU 821	61	C5A	105
66 ST	23	1000 FFGP	158	KU 1010	173	C5C	105
66 T	25	1000 FFTP	157	KU 1255	216	C6/CX6	106
512	14	1000 FG	158	KU 1500	146	C7/CX7	107
661 S	15	1000 FGDP	158	KU 1775	81	C14	108
661 M	20	1000 FINGER	160	KU 2010	196	C21A	109
800/802/805	12	1000 FT	157	KU 3120	212	C22A	109
810	14	1000 FTDP	157	KU 5936	185	C42	110
812 TAB	13, 21	1000 LBP	162	KU 7700	185	C43	110
815	11	1000 RR	160, 161	KU 7956	222	C61/C6T	111
815 TAB	13	1000 RRR	161	KU 8500	150	C65	112
820	28	1000 SG	159	KU RH	67	C66	112
820 RT	40	1000 SGDP	159	KUS 75	58	C81	113
820 Vacuum	38	1005 FFTDP	165	KUS 505	215	C86	113
821	30	1005 FT	165	KUS 661	64	C91	114
821 RT	40	1005 FTDP	165	KUS 815	54	C96	114
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